



## Sulfolane, Electronic Grade

Version 3.4

Revision Date 2017-06-26

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### Product information

Product Name : Sulfolane, Electronic Grade  
 Material : 1092834, 1072474, 1101562, 1074221, 1102313, 1069532,  
 1101536, 1024650, 1024652, 1024651, 1105024, 1105023

#### EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
Sulfolane	126-33-0 204-783-1 016-031-00-8	Chevron Phillips Chemicals International NV 01-2119565139-32-0000

Relevant Identified Uses Supported : Distribution  
 Use as an aromatics extraction solvent - industrial  
 Use in acid gas purification – industrial  
 Formulation  
 Use as a cleaning agent – industrial

**Company** : Chevron Phillips Chemical Company LP  
 Specialty Chemicals  
 10001 Six Pines Drive  
 The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.  
 Airport Plaza (Stockholm Building)  
 Leonardo Da Vincilaan 19  
 1831 Diegem  
 Belgium

SDS Requests: (800) 852-5530  
 Technical Information: (832) 813-4862  
 Responsible Party: Product Safety Group  
 Email:sds@cpchem.com

**Emergency telephone:**

**Health:**

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866.442.9628 (North America)

1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com

Website : www.CPChem.com

**SECTION 2: Hazards identification****Classification of the substance or mixture****REGULATION (EC) No 1272/2008**

Acute toxicity, Category 4

H302:

Harmful if swallowed.

Reproductive toxicity, Category 1B

H360:

May damage fertility or the unborn child.

**Label elements****Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

Hazard Statements :

H302  
H360

Harmful if swallowed.

May damage fertility or the unborn child.

Precautionary Statements :

**Prevention:**

P201

P202

P264

P280

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wash skin thoroughly after handling.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P308 + P313

IF exposed or concerned: Get medical advice/ attention.

**Disposal:**

P501

Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

- 126-33-0 Sulfolane

**Additional Labeling:**

Restricted to professional users.

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**SECTION 3: Composition/information on ingredients**

Synonyms : E.G. Sulfolane  
Tetramethylene sulfone  
Tetrahydrothiophehen-1, 1-dioxide  
Sulfolane-E  
Sulfolane-K

Molecular formula : Mixture

**Mixtures****Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]
Sulfolane	126-33-0 204-783-1 016-031-00-8	Acute Tox. 4; H302 Repr. 1B; H360	97

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures**

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Induce vomiting immediately and call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

**SECTION 5: Firefighting measures**

Flash point : 166 °C (331 °F)  
Method: Cleveland Open Cup

Autoignition temperature : No data available

Unsuitable extinguishing media : High volume water jet.

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- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Fire and explosion protection : Normal measures for preventive fire protection.
- Hazardous decomposition products : Carbon oxides. Sulfur oxides.

**SECTION 6: Accidental release measures**

- Environmental precautions : Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**SECTION 7: Handling and storage**

For additional details, see the Exposure Scenario in the Annex portion

**Handling**

- Advice on safe handling : Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

**Storage**

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection****Ingredients with workplace control parameters****Chevron Phillips Chemical Company LP**

Ingredients	Basis	Value	Control parameters	Note
Sulfolane	Manufacturer	TWA	0,37 ppm,	

**LT**

Komponentai	Pagrindas, bazė	Vertė	Kontrolės parametrai	Pastaba
Sulfolane	LT OEL	IPRD	40 mg/m3	

- DNEL : Routes of exposure: Skin contact  
Potential health effects: Chronic effects, Systemic effects

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	Value: 7,8 mg/kg
DNEL	: Routes of exposure: Inhalation Potential health effects: Chronic effects, Systemic effects Value: 9 mg/m3
PNEC	: Fresh water Value: 0,1 mg/l
PNEC	: Sea water Value: 0,01 mg/l
PNEC	: Fresh water sediment Value: 0,449 mg/kg
PNEC	: Sea sediment Value: 0,0449 mg/kg
PNEC	: Soil Value: 0,03104 mg/kg

**Personal protective equipment**

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear as appropriate: Protective suit. Safety shoes.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

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**SECTION 9: Physical and chemical properties****Information on basic physical and chemical properties****Appearance**

Form : Liquid  
Physical state : Liquid  
Color : Clear  
Odor : Mild

**Safety data**

Flash point : 166 °C (331 °F)  
Method: Cleveland Open Cup

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : no

Autoignition temperature : No data available

Thermal decomposition : Not applicable

Molecular formula : Mixture

Molecular weight : Not applicable

pH : 7 - 10

Freezing point : No data available

Pour point : No data available

Boiling point/boiling range : 100 - 288 °C (212 - 550 °F)

Vapor pressure : No data available

Relative density : 1,26  
at 30 °C (86 °F)

Water solubility : Partly soluble

Partition coefficient: n-  
octanol/water : No data available

Viscosity, kinematic : No data available

Relative vapor density : 4  
(Air = 1.0)

Evaporation rate : < 1

Percent volatile : > 99 %

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**SECTION 10: Stability and reactivity**

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Possibility of hazardous reactions**

Conditions to avoid : No data available.

Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Thermal decomposition : Not applicable

Hazardous decomposition products : Carbon oxides  
Sulfur oxides

Other data : No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****Sulfolane, Electronic Grade**

**Acute oral toxicity** : Acute toxicity estimate: 515,46 mg/kg  
Method: Calculation method

**Acute inhalation toxicity**

Sulfolane : LC50: > 12 mg/l  
Exposure time: 4 h  
Species: Rat  
An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

LC50: > 12000 mg/m<sup>3</sup> Exposure time: 4 h  
Species: Rat  
Sex: male and female  
Test atmosphere: vapor

**Acute dermal toxicity**

Sulfolane : LD50: >2000 mg/kg  
Species: Rat  
Method: Directive 67/548/EEC, Annex V, B.3.

**Skin irritation**

Sulfolane : No skin irritation

**Eye irritation**

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Sulfolane : No eye irritation

**Sensitization**

Sulfolane : Did not cause sensitization on laboratory animals.

**Repeated dose toxicity**

Sulfolane : Species: Rat  
Application Route: Oral  
Dose: 60, 200, 700 mg/kg bw/day  
Exposure time: 28 days  
Number of exposures: Daily  
NOEL: 200 mg/kg bw/day  
Lowest observable effect level: 700 mg/kg bw/day

Species: Rat  
Application Route: Inhalation  
Dose: 2.8, 4.0, 20 mg/m<sup>3</sup>  
Exposure time: 90-110 days  
Number of exposures: 23 hrs/d, 7d/wk  
NOEL: 20 mg/m<sup>3</sup>

**Reproductive toxicity**

Sulfolane : Species: Rat  
Sex: female  
Application Route: oral gavage  
Dose: 60, 200, 700 mg/kg  
Number of exposures: Daily  
Test period: 2 wk pre mating to lactation D4  
Method: OECD Guideline 421  
NOEL Parent: 200 mg/kg bw/day  
NOEL F1: 60 mg/kg bw/day  
Decrease birth index and number of pups

**Developmental Toxicity**

Sulfolane : Species: Rat  
Application Route: oral gavage  
Dose: 60, 200, 700 mg/kg  
Number of exposures: Daily  
Test period: 2 wk pre mating to lactation D4  
NOEL Teratogenicity: 60 mg/kg bw/day  
NOEL Maternal: 200 mg/kg bw/day

Species: Rat  
Application Route: oral gavage  
Dose: 100, 200, 500 mg/kg/day  
Number of exposures: Daily  
Test period: GD 1 - 19  
NOEL Teratogenicity: 200 mg/kg  
NOEL Maternal: 100 mg/kg  
May damage the unborn child.

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Aspiration toxicity**

: No aspiration toxicity classification.



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**CMR effects**

Sulfolane : Carcinogenicity: Not available  
Mutagenicity: Did not show mutagenic effects in animal experiments.  
Teratogenicity: Clear evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments  
Reproductive toxicity: No toxicity to reproduction

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**Further information** : No data available.

**SECTION 12: Ecological information****Toxicity to fish**

Sulfolane : LC50: > 100 mg/l  
Exposure time: 96 h  
Species: *Oryzias latipes* (Orange-red killifish)  
static test Method: OECD Test Guideline 203

**Toxicity to daphnia and other aquatic invertebrates**

Sulfolane : EC50: 852 mg/l  
Exposure time: 48 h  
Species: *Daphnia magna* (Water flea)  
static test Method: OECD Test Guideline 202

**Toxicity to algae**

Sulfolane : EC50: 500 mg/l  
Exposure time: 72 h  
Species: *Pseudokirchneriella subcapitata* (green algae)  
Method: OECD Test Guideline 201

NOEC: 171 mg/l  
Exposure time: 72 h  
Species: *Pseudokirchneriella subcapitata* (green algae)  
Method: OECD Test Guideline 201

**Bioaccumulation**

Sulfolane : Bioconcentration factor (BCF): < 1,3  
This material is not expected to bioaccumulate.

**Biodegradability**

Sulfolane : Result: Not readily biodegradable.  
10,1 %  
Testing period: 14 d  
Method: OECD Test Guideline 301C

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**Ecotoxicology Assessment**

Results of PBT assessment

Sulfolane : Non-classified vPvB substance, Non-classified PBT substance

Additional ecological information : No data available

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 14: Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR

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TRANSPORTATION BY THIS AGENCY.

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

**SECTION 15: Regulatory information****National legislation****Chemical Safety Assessment**

**Ingredients** : tetrahydrothiophene 1,1-dioxide A Chemical Safety Assessment 204-783-1 has been carried out for this substance.

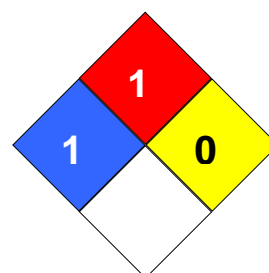
**Major Accident Hazard Legislation** : 96/82/EC Update: 2003 Directive 96/82/EC does not apply

**Notification status**

Europe REACH : On the inventory, or in compliance with the inventory  
 United States of America (USA) TSCA : On the inventory, or in compliance with the inventory  
 Canada DSL : On the inventory, or in compliance with the inventory  
 Australia AICS : On the inventory, or in compliance with the inventory  
 New Zealand NZIoC : On the inventory, or in compliance with the inventory  
 Japan ENCS : On the inventory, or in compliance with the inventory  
 Korea KECI : On the inventory, or in compliance with the inventory  
 Philippines PICCS : On the inventory, or in compliance with the inventory  
 China IECSC : On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 1  
 Fire Hazard: 1  
 Reactivity Hazard: 0



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**Further information**

Legacy SDS Number : 368550

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

**Full text of H-Statements referred to under sections 2 and 3.**

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H302  
H360Harmful if swallowed.  
May damage fertility or the unborn child.

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**Annex****1. Short title of Exposure Scenario: Distribution**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU8, SU9:</b> Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities : Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1:</b> Manufacture of substances
Further information	:	Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC1: Manufacture of substances****Product characteristics**

Viscosity, dynamic : 10,34 mPa.s at 30 °C

(Msafe) : 111.000 kg/day

**Environment factors not influenced by risk management**Flow rate : 18.000 m<sup>3</sup>/d

Dilution Factor (River) : 10

Dilution Factor (Coastal Areas) : 100

**Other given operational conditions affecting environmental exposure**

Number of emission days per year : 300

Emission or Release Factor: Air : 0,001 %

Emission or Release Factor: Water : 0,001 %

Emission or Release Factor: Soil : 0,001 %

**Technical conditions and measures / Organizational measures**

Air : Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: &gt; 90 %)

Remarks : Prevent environmental discharge consistent with regulatory

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Water requirements.  
: No onsite wastewater treatment prior to discharge to sewage treatment plant.

**Conditions and measures related to municipal sewage treatment plant**

Type of Sewage Treatment Plant : Municipal sewage treatment plant  
Percentage removed from waste water : 0 %  
Procedures to limit air emissions from Sewage Treatment Plant : No data available  
Remarks : Domestic sewage treatment is not assumed.

**Conditions and measures related to external treatment of waste for disposal**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Conditions and measures related to external recovery of waste**

Recovery Methods : External recovery and recycling of waste should comply with applicable local and/or national regulations.

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation)****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Ensure operation is undertaken outdoors.

**2.2 Contributing scenario controlling worker exposure for: PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

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**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable gloves tested to EN374.

**2.2 Contributing scenario controlling worker exposure for: PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable gloves tested to EN374.

**2.2 Contributing scenario controlling worker exposure for: PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**



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Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**2.2 Contributing scenario controlling worker exposure for: PROC15: Use as laboratory reagent****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Ensure operation is undertaken outdoors.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**3. Exposure estimation and reference to its source****Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC1	EUSES		Freshwater		0,00103 mg/L	0,01
			Marine water		0,000103 mg/L	0,01
			Freshwater sediment		0,000884 mg/kg	0,01
			Marine sediment		0,0000878 mg/kg	0,01
			Soil		0,000216 mg/kg	0,01

ERC1: Manufacture of substances

**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio
PROC1, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,01 ppm	0,0
			Worker – dermal, long-	0,34 mg/kg/d	0,1

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			term – systemic		
			Worker – long-term – systemic Combined routes		0,10
PROC2, CS15, CS67	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,70 ppm	0,4
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,77
PROC3, CS2	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,47 ppm	0,8
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,90
PROC8a, CS39	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,13 ppm	0,1
			Worker – dermal, long-term – systemic	2,74 mg/kg/d	0,8
			Worker – long-term – systemic Combined routes		0,85
PROC8b, CS14, CS39	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,05 ppm	0,6
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,97
, CS6	ECETOC TRA		Worker – inhalation, long-term – systemic	1,05 ppm	0,6
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,97
PROC15, CS36	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,30 ppm	0,2
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,26

PROC1: Use in closed process, no likelihood of exposure  
 CS15: General exposures (closed systems)

PROC2: Use in closed, continuous process with occasional controlled exposure  
 CS15: General exposures (closed systems)  
 CS67: Storage

PROC3: Use in closed batch process (synthesis or formulation)  
 CS2: Process sampling

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities  
 CS39: Equipment cleaning and maintenance

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities  
 CS14: Bulk transfers  
 CS39: Equipment cleaning and maintenance

: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)  
 CS6: Drum and small package filling

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PROC15: Use as laboratory reagent  
 CS36: Laboratory activities

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Confirm that RMMs and OCs are as described or of equivalent efficiency.  
 When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

**1. Short title of Exposure Scenario: Use as an aromatics extraction solvent - industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU8, SU9:</b> Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC4, ERC6a:</b> Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

**2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4, ERC6a: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)****Product characteristics**

Viscosity, dynamic	:	10,34 mPa.s at 30 °C
(Msafe)	:	200 kg/day

**Environment factors not influenced by risk management**

Flow rate	:	18.000 m <sup>3</sup> /d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

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**Other given operational conditions affecting environmental exposure**

Number of emission days per year : 300  
 Emission or Release Factor: Air : 0,001 %  
 Emission or Release Factor: Water : 1 %  
 Emission or Release Factor: Soil : 0,01 %

**Technical conditions and measures / Organizational measures**

Air : Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: > 90 %)  
 Remarks : Prevent environmental discharge consistent with regulatory requirements.  
 Water : No onsite wastewater treatment prior to discharge to sewage treatment plant.

**Conditions and measures related to municipal sewage treatment plant**

Type of Sewage Treatment Plant : Municipal sewage treatment plant  
 Percentage removed from waste water : 0 %  
 Procedures to limit air emissions from Sewage Treatment Plant : No data available  
 Remarks : Domestic sewage treatment is not assumed.

**Conditions and measures related to external treatment of waste for disposal**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Conditions and measures related to external recovery of waste**

Recovery Methods : External recovery and recycling of waste should comply with applicable local and/or national regulations.

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use as laboratory reagent**

**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**2.2 Contributing scenario controlling worker exposure for: PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

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**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable respiratory protection (conforming to EN140 with Type A filter or better) and gloves (type EN374) if regular skin contact likely.

**2.2 Contributing scenario controlling worker exposure for: PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities****Product characteristics**

Physical Form (at time of use) : Liquid substance

Vapor pressure : &gt; 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable gloves tested to EN374.

**3. Exposure estimation and reference to its source****Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC1, ERC4, ERC6a	EUSES		Freshwater		0,0893 mg/L	0,9
			Marine water		0,00894 mg/L	0,9
			Freshwater		0,0764 mg/kg	0,9

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			sediment			
			Marine sediment		0,00764 mg/kg	0,9
			Soil		0,00149 mg/kg	0,083

ERC1: Manufacture of substances

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio
PROC1, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,01 ppm	0,0
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,10
PROC2, CS15, CS67	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,70 ppm	0,4
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,77
PROC15, CS36	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,30 ppm	0,2
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,26
PROC8a, CS39	ECETOC TRA		Worker – inhalation, long-term – systemic	0,21 ppm	0,1
			Worker – dermal, long-term – systemic	2,74 mg/kg/d	0,8
			Worker – long-term – systemic Combined routes		0,90
PROC8b, CS14, CS39	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,05 ppm	0,6
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,97

PROC1: Use in closed process, no likelihood of exposure

CS15: General exposures (closed systems)

PROC2: Use in closed, continuous process with occasional controlled exposure

CS15: General exposures (closed systems)

CS67: Storage

PROC15: Use as laboratory reagent

CS36: Laboratory activities

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

CS39: Equipment cleaning and maintenance

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

CS14: Bulk transfers

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CS39: Equipment cleaning and maintenance

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Confirm that RMMs and OCs are as described or of equivalent efficiency.  
 When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1  
 Confirm that RMMs and OCs are as described or of equivalent efficiency.  
 When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

**1. Short title of Exposure Scenario: Use in acid gas purification – industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU8, SU9:</b> Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC4, ERC6a:</b> Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

**2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4, ERC6a: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)****Product characteristics**

Viscosity, dynamic : 10,34 mPa.s at 30 °C

(Msafe) : 200 kg/day

**Environment factors not influenced by risk management**Flow rate : 18.000 m<sup>3</sup>/d

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Dilution Factor (River) : 10  
 Dilution Factor (Coastal Areas) : 100

**Other given operational conditions affecting environmental exposure**

Number of emission days per year : 300  
 Emission or Release Factor: Air : 0,001 %  
 Emission or Release Factor: Water : 1 %  
 Emission or Release Factor: Soil : 0,01 %

**Technical conditions and measures / Organizational measures**

Air : Treat air emission to provide a typical removal efficiency of (%) (Effectiveness: > 90 %)  
 Remarks : Prevent environmental discharge consistent with regulatory requirements.  
 Water : No onsite wastewater treatment prior to discharge to sewage treatment plant.

**Conditions and measures related to municipal sewage treatment plant**

Type of Sewage Treatment Plant : Municipal sewage treatment plant  
 Percentage removed from waste water : 0 %  
 Procedures to limit air emissions from Sewage Treatment Plant : No data available  
 Remarks : Domestic sewage treatment is not assumed.

**Conditions and measures related to external treatment of waste for disposal**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Conditions and measures related to external recovery of waste**

Recovery Methods : External recovery and recycling of waste should comply with applicable local and/or national regulations.

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use as laboratory reagent****Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**2.2 Contributing scenario controlling worker exposure for: PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**



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**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable respiratory protection (conforming to EN140 with Type A filter or better) and gloves (type EN374) if regular skin contact likely.

**2.2 Contributing scenario controlling worker exposure for: PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities****Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable gloves tested to EN374.

**3. Exposure estimation and reference to its source****Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC1, ERC4,	EUSES		Freshwater		0,0893 mg/L	0,9

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ERC6a					
			Marine water	0,00894 mg/L	0,9
			Freshwater sediment	0,0764 mg/kg	0,9
			Marine sediment	0,00764 mg/kg	0,9
			Soil	0,00149 mg/kg	0,083

ERC1: Manufacture of substances

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio
PROC1, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,01 ppm	0,0
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,10
PROC2, CS15, CS67	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,70 ppm	0,4
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,77
PROC15, CS36	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,30 ppm	0,2
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,26
PROC8a, CS39	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,21 ppm	0,1
			Worker – dermal, long-term – systemic	2,74 mg/kg/d	0,8
			Worker – long-term – systemic Combined routes		0,90
PROC8b, CS14, CS39	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,05 ppm	0,6
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,97

PROC1: Use in closed process, no likelihood of exposure

CS15: General exposures (closed systems)

PROC2: Use in closed, continuous process with occasional controlled exposure

CS15: General exposures (closed systems)

CS67: Storage

PROC15: Use as laboratory reagent

CS36: Laboratory activities

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

CS39: Equipment cleaning and maintenance

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PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities  
 CS14: Bulk transfers  
 CS39: Equipment cleaning and maintenance

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Confirm that RMMs and OCs are as described or of equivalent efficiency.  
 When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

**1. Short title of Exposure Scenario: Formulation**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU 10:</b> Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises : PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities : Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC14:</b> Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting; <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC2:</b> Formulation of preparations
Further information	:	Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations****Product characteristics**

Viscosity, dynamic : 10,34 mPa.s at 30 °C

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Maximum allowable site tonnage :  
 (MSafe) based on release  
 following total wastewater  
 treatment removal (tonnes/day):  
 (Msafe)  
 Remarks : Not applicable

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC15:  
 Use in closed process, no likelihood of exposure, Use in closed, continuous process  
 with occasional controlled exposure, Use as laboratory reagent**
**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated  
 differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is  
 implemented., Assumes use at not more than 20°C above  
 ambient temperature, unless stated differently.

**2.2 Contributing scenario controlling worker exposure for: PROC3: Use in closed batch  
 process (synthesis or formulation)**
**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated  
 differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is  
 implemented., Assumes use at not more than 20°C above  
 ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

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**2.2 Contributing scenario controlling worker exposure for: PROC4, PROC8b, PROC9, PROC14: Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;**

**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable gloves tested to EN374.

**2.2 Contributing scenario controlling worker exposure for: PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact) Industrial setting;**

**Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

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**2.2 Contributing scenario controlling worker exposure for: PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities****Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Ensure material transfers are under containment or extract ventilation.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

**3. Exposure estimation and reference to its source****Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio
PROC1, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,01 ppm	0,0
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,10
PROC2, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,00 ppm	0,5
			Worker – dermal, long-term – systemic	1,34 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,93
PROC15, CS36	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,5 ppm	0,8
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,92
PROC3, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5

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			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,59
PROC4, CS55	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,88
PROC8b, CS14	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,88
PROC9, CS4	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,88
PROC14, CS4	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	0,69 mg/kg/d	0,2
			Worker – long-term – systemic Combined routes		0,69
PROC5, CS30	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,88
PROC8a, CS14	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,84 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,85

PROC1: Use in closed process, no likelihood of exposure

CS15: General exposures (closed systems)

PROC2: Use in closed, continuous process with occasional controlled exposure

CS15: General exposures (closed systems)

PROC15: Use as laboratory reagent

CS36: Laboratory activities

PROC3: Use in closed batch process (synthesis or formulation)

CS15: General exposures (closed systems)

PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises

CS55: Batch process

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

CS14: Bulk transfers

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

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CS4: Dipping, immersion and pouring

PROC14: Production of mixtures or articles by tableting, compression, extrusion, pelletization;  
Industrial setting;

CS4: Dipping, immersion and pouring

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact) Industrial setting;

CS30: Mixing operations (open systems)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

CS14: Bulk transfers

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Confirm that RMMs and OCs are as described or of equivalent efficiency.

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

**1. Short title of Exposure Scenario: Use as a cleaning agent – industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC10:</b> Roller application or brushing <b>PROC13:</b> Treatment of articles by dipping and pouring
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Covers the use as a component of cleaning products including transfer from storage, pouring/unloading from drums or containers. Exposures during mixing/diluting in the preparatory phase and cleaning activities (including spraying, brushing, dipping, wiping, automated and by hand), related equipment cleaning and maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of**



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**processing aids in processes and products, not becoming part of articles****Product characteristics**

Viscosity, dynamic : 10,34 mPa.s at 30 °C  
 (Msafe) : 396 kg/day

**Environment factors not influenced by risk management**

Flow rate : 18.000 m3/d  
 Dilution Factor (River) : 10  
 Dilution Factor (Coastal Areas) : 100

**Other given operational conditions affecting environmental exposure**

Number of emission days per year : 300  
 Emission or Release Factor: Air : 30 %  
 Emission or Release Factor: Water : 0,01 %  
 Emission or Release Factor: Soil : 0 %

**Technical conditions and measures / Organizational measures**

Air : Treat air emission to provide a typical removal efficiency of (%) (Effectiveness: > 70 %)  
 Remarks : Prevent environmental discharge consistent with regulatory requirements.  
 Water : No onsite wastewater treatment prior to discharge to sewage treatment plant.

**Conditions and measures related to municipal sewage treatment plant**

Type of Sewage Treatment Plant : Municipal sewage treatment plant  
 Percentage removed from waste water : 0 %  
 Procedures to limit air emissions from Sewage Treatment Plant : No data available  
 Remarks : Domestic sewage treatment is not assumed.

**Conditions and measures related to external treatment of waste for disposal**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Conditions and measures related to external recovery of waste**

Recovery Methods : External recovery and recycling of waste should comply with applicable local and/or national regulations.

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure****Product characteristics**

Physical Form (at time of use) : Liquid substance  
 Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is

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implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc.  
Controlled ventilation means air is supplied or removed by a powered fan.

**2.2 Contributing scenario controlling worker exposure for: PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

**2.2 Contributing scenario controlling worker exposure for: PROC7: Industrial spraying****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Ensure material transfers are under containment or extract ventilation.

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**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear chemically resistant gloves (tested to EN374) in combination with specific activity training.  
Wear a full face respirator conforming to EN140 with Type A filter or better.

**2.2 Contributing scenario controlling worker exposure for: PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

Provide enhanced general ventilation by mechanical means.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear suitable gloves tested to EN374.

**2.2 Contributing scenario controlling worker exposure for: PROC8a, PROC10, PROC13: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Roller application or brushing, Treatment of articles by dipping and pouring****Product characteristics**

Physical Form (at time of use) : Liquid substance  
Vapor pressure : > 0,5 kPa

**Amount used**

Remarks : Not applicable

**Frequency and duration of use**

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

**Other operational conditions affecting workers exposure**

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

**Technical conditions and measures**

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Ensure material transfers are under containment or extract ventilation.

**Organizational measures to prevent /limit releases, dispersion and exposure**

Avoid carrying out operation for more than 4 hours.

**Conditions and measures related to personal protection, hygiene and health evaluation**

Wear chemically resistant gloves (tested to EN374) in combination with specific activity training.

**3. Exposure estimation and reference to its source****Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC4	EUSES		Freshwater		0,00137 mg/L	0,014
			Marine water		0,000136 mg/L	0,014
			Freshwater sediment		0,00117 mg/kg	0,014
			Marine sediment		0,000116 mg/kg	0,014
			Soil		0,00794 mg/kg	0,45

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio
PROC1, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,01 ppm	0,0
			Worker – dermal, long-term – systemic	0,34 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,10
PROC2, CS15	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,00 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,94
PROC4, CS55	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	0,69 mg/kg/d	0,2
			Worker – long-term – systemic Combined routes		0,69
PROC7, CS10	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,60 ppm	0,3
			Worker – dermal, long-term – systemic	2,14 mg/kg/d	0,6
			Worker – long-term – systemic Combined routes		0,94
PROC8b, CS14	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,90 ppm	0,5
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined		0,88

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			routes		
PROC8a, CS14	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,20 ppm	0,7
			Worker – dermal, long-term – systemic	0,69 mg/kg/d	0,2
			Worker – long-term – systemic Combined routes		0,85
PROC10, CS51	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,60 ppm	0,3
			Worker – dermal, long-term – systemic	1,37 mg/kg/d	0,4
			Worker – long-term – systemic Combined routes		0,72
PROC13, CS4	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	1,20 ppm	0,7
			Worker – dermal, long-term – systemic	0,69 mg/kg/d	0,2
			Worker – long-term – systemic Combined routes		0,85

PROC1: Use in closed process, no likelihood of exposure

CS15: General exposures (closed systems)

PROC2: Use in closed, continuous process with occasional controlled exposure

CS15: General exposures (closed systems)

PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises

CS55: Batch process

PROC7: Industrial spraying

CS10: Spraying

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

CS14: Bulk transfers

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

CS14: Bulk transfers

PROC10: Roller application or brushing

CS51: Rolling, Brushing

PROC13: Treatment of articles by dipping and pouring

CS4: Dipping, immersion and pouring

#### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Confirm that RMMs and OCs are as described or of equivalent efficiency.

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1