

PerformancePipe.com

DRISCOPLEX® 6300 Line Pipe HDPE PIPE DATA SHEET

DriscoPlex® 6300 Pipe meets or exceeds:

ASTM F2619

API 15LE ASTM D3350, cell classification PE445574C PPI TR-4 designation PE4710

Iron Pipe Size OD (IPS) ³/₄" to 54", 40' and 50' Joints / Solid Black Coils available in sizes through 6"

DriscoPlex® 6300 Pipe for:

Oil and Gas Gathering Sour Gas Raw Water and Brine Water Produced Water Multiphase Oilfield Dolutions Non-Potable Oilfield Water Applications

Not intended for regulated gas gathering applications

NOMINAL PIPE PROPERTIES ⁽¹⁾	UNIT	TEST METHOD	VALUE PE4710
Density	gms / cm ³	ASTM D1505	.0960 (black)
Melt Index (MI) Condition 190°C / 2.16kg	gms / 10 minutes	ASTM D1238	0.08
Hydrostatic Design Basis 73° F (23° C)	psi	ASTM D2837	1600
Hydrostatic Design Basis 140° F (60° C)	psi	ASTM D2837	1000
Color: UV Stabilizer [C]		ASTM D3350	Min 2% Carbon Black
NOMINAL MATERIAL PROPERTIES (1) (2)	UNIT	TEST METHOD	VALUE PE4710
Flexural Modulus 2% Secant – 16:1 span: depth. 0.5 in / min.	psi	ASTM D790	>120,000
Tensile Strength at Yield	psi	ASTM D638 Type IV	>3500
Elongation at Break 2 in / min., Type IV Bar	%	ASTM D638	>800
Elastic Modulus	psi	ASTM D638	>175,000
Hardness	Shore D	ASTM D2240	62
PENT	hrs	ASTM F1473	>500
Vicat Softening Temperature	٥F	ASTM D1525	256
Brittleness Temperature	٥F	ASTM D746	< -103
Thermal Expansion	in / in / ºF	ASTM D696	1.0 x 10 ⁻⁴

 This is not a product specification and does not guarantee or establish specific minimum or maximum values or manufacturing tolerance for material or piping products to be supplied.

2. Values obtained from tests of specimens taken from piping product may vary from these typical values.

When Performance Matters Rely on Performance Pipe

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