

SAFETY DATA SHEET



HE® 150 Polymer

Version 2.5

Revision Date 2021-04-29

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : HE® 150 Polymer
Material : 1115709, 1075379

Use : Friction Reducer, Viscosity modifier

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Combustible dust

Labeling

Signal Word : Warning

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Hazard Statements : May form combustible dust concentrations in air.

Potential Health Effects

Physical Hazards : Mechanical processing may form combustible dust concentrations in air and thermal processing at elevated temperatures may generate simple hydrocarbons and carbon oxides.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Molecular formula : Copolymer

Component	CAS-No.	Weight %
Sodium salt of sulfonated acrylamide and acrylic amide	Proprietary	100

SECTION 4: First aid measures

General advice : No hazards which require special first aid measures.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : Not applicable

Autoignition temperature : Not applicable

Suitable extinguishing media : Avoid the use of straight streams that may create a dust cloud and the risk of a dust explosion.

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|--|---|---|
| Specific hazards during fire fighting | : | Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges. |
| Special protective equipment for fire-fighters | : | Wear self-contained breathing apparatus for firefighting if necessary. |
| Further information | : | Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Fire and explosion protection | : | Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed. |

SECTION 6: Accidental release measures

- | | | |
|---------------------------|---|--|
| Personal precautions | : | Avoid dust formation. |
| Environmental precautions | : | If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods for cleaning up | : | Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal. |

SECTION 7: Handling and storage**Handling**

- | | | |
|---|---|---|
| Advice on safe handling | : | For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. |
| Advice on protection against fire and explosion | : | Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed. |

Storage

- | | | |
|---|---|---|
| Requirements for storage areas and containers | : | Electrical installations / working materials must comply with the technological safety standards. |
| Advice on common storage | : | No materials to be especially mentioned. |
| Use | : | Friction Reducer, Viscosity modifier |

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

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Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Safety glasses.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Lightweight protective clothing. Safety shoes.
- Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Powder
 Physical state : solid
 Color : White
 Odor : no odor
 Odor Threshold : No data available

Safety data

- Flash point : Not applicable
- Lower explosion limit : No data available

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Upper explosion limit	: No data available
Oxidizing properties	: No
Autoignition temperature	: Not applicable
Molecular formula	: Copolymer
Molecular weight	: Not applicable
pH	: 7
Pour point	: Not applicable
Boiling point/boiling range	: Not applicable
Vapor pressure	: Not applicable
Relative density	: Not applicable
Density	: 1.40 g/cm ³
Water solubility	: Completely Soluble
Partition coefficient: n-octanol/water	: No data available
Viscosity, dynamic	: Not applicable
Viscosity, kinematic	: Not applicable
Relative vapor density	: Not applicable
Evaporation rate	: No data available

SECTION 10: Stability and reactivity

Reactivity	: Stable at normal ambient temperature and pressure.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions	
Hazardous reactions	: Further information: Stable under recommended storage conditions., No hazards to be specially mentioned.
Conditions to avoid	: Generation of Dusts.
Materials to avoid	: No data available.

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Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

**HE® 150 Polymer
Acute oral toxicity** : LD50: > 5,000 mg/kg
Species: Rat

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Skin irritation** : No skin irritation

**HE® 150 Polymer
Eye irritation** : No eye irritation

**HE® 150 Polymer
Aspiration toxicity** : No aspiration toxicity classification.

**HE® 150 Polymer
Further information** : Product dust may be irritating to eyes, skin and respiratory system.

SECTION 12: Ecological information**Ecotoxicity effects**

Toxicity to fish : EL50: > 741 mg/l
Exposure time: 96 h
Species: Cyprinodon variegatus (sheepshead minnow)
semi-static test Method: PARCOM Protocol Part B

**Toxicity to daphnia and
other aquatic invertebrates** : EL50: 741 mg/l
Exposure time: 48 h
Species: Acartia tonsa (Marine Copepod)
Immobilization Method: ISO 14669 and PARCOM method

Toxicity to algae : ErL50: 3,023 mg/l
Exposure time: 72 h
Species: Skeletonema costatum (Marine Algae)
Growth inhibition Method: ISO 10253

Biodegradability : aerobic
Result: Not readily biodegradable.
4 - 13 %
Method: OECD Test Guideline 306

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

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The polymer is too large to be bioavailable.

Mobility : No data available

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

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NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Combustible dust

CERCLA Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Acrylamide

SARA 302 Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Acrylamide

SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.

SARA 304 Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Acrylamide 79-06-1 5000 lbs

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

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Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations**Pennsylvania Right To Know**

: Sodium salt of sulfonated acrylamide and acrylic amide -
Proprietary
Acrylamide - 79-06-1

California Prop. 65 Components

: WARNING: This product can expose you to chemicals including [listed below], which is [are] known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Acrylamide

79-06-1

Notification status

Europe REACH : This product is in full compliance according to REACH regulation 1907/2006/EC.

Switzerland CH INV : On the inventory, or in compliance with the inventory

United States of America (USA) TSCA : On or in compliance with the active portion of the TSCA inventory

Canada DSL : All components of this product are on the Canadian DSL

Other AIC : On the inventory, or in compliance with the inventory

Japan ENCS : On the inventory, or in compliance with the inventory

New Zealand NZIoC : This substance may be used as a component in a product covered by a group standard but it is not approved for use as a chemical in its own right

Korea KECI : Not in compliance with the inventory

Philippines PICCS : On the inventory, or in compliance with the inventory

Taiwan TCSI : On the inventory, or in compliance with the inventory

China IECSC : On the inventory, or in compliance with the inventory

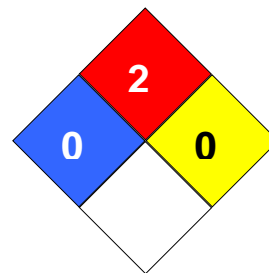
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SECTION 16: Other information

NFPA Classification : Health Hazard: 0
Fire Hazard: 2
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : CPC00474

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		