

For more information and technical assistance contact:

Chevron Phillips Chemical  
P.O. Box 4910  
The Woodlands, TX 77387-4910  
800.231.1212



SUPERIOR FLEXIBLE PACKAGING RESINS

## Marlex® 1018 Polyethylene

### LOW DENSITY POLYETHYLENE (LDPE)

**This low density polyethylene is tailored for extrusion coating applications that require:**

- Excellent processability
- Low neck-in
- High temperature extrusion stability

**Typical extrusion coating applications may include:**

- Laminations
- Sealant resin
- General paper and board coating
- General flexible packaging

Nominal Resin Properties	English	SI	Method
Melt Index, 190 °C/2.16 kg	---	8 g/10 min	ASTM D1238
Density	---	0.917 g/cm <sup>3</sup>	ASTM D1505
Vicat Softening Temperature	193 °F	90 °C	ASTM D1525
Melting Point	218 °F	104 °C	ASTM D3418

Nominal Extrusion Coating Properties at 1 mil (14.4 lb/ream) <sup>1</sup>	English	SI	Method
WVTR	1.35 g/100in <sup>2</sup> /day	21 g/m <sup>2</sup> /day	ASTM F1249
OTR	510 cm <sup>3</sup> /100in <sup>2</sup> /day	8000 cm <sup>3</sup> /m <sup>2</sup> /day	ASTM D3985

1. Testing performed on coated slip sheet 14.4 lb/ream or 1.0 mil

Revision Date: August, 2021



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.