Soltex® Additive

Version 4.8 Revision Date 2021-10-07

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Soltex® Additive
Material : 1126278, 1016807

Use : Drilling Mud Additive

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)
Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Combustible dust
Carcinogenicity, Category 1A, Inhalation

Labeling

Symbol(s) :

Signal Word : Danger

Hazard Statements : May form combustible dust concentrations in air.
H350: May cause cancer.

Precautionary Statements : **Prevention:**
P261 Avoid breathing dust.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Potential Health Effects

Physical Hazards : Mechanical processing may form combustible dust concentrations in air and thermal processing at elevated temperatures may generate simple hydrocarbons and carbon oxides.

Carcinogenicity:

IARC Group 1: Carcinogenic to humans
Crystalline Silica 14808-60-7

NTP Known to be human carcinogen
Crystalline Silica 14808-60-7

SECTION 3: Composition/information on ingredients

Synonyms : Drilling Mud Additive

Molecular formula : Mixture

Component	CAS-No.	Weight %
Acid modified petroleum residuum	Proprietary	40 - 70
Crystalline Silica	14808-60-7	0.1 - 2.5

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

		Take victim immediately to hospital. Induce vomiting immediately and call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point	:	Not applicable
Autoignition temperature	:	Not applicable
Unsuitable extinguishing media	:	High volume water jet.
Specific hazards during fire fighting	:	Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fire and explosion protection	:	Avoid dust formation. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.
Hazardous decomposition products	:	Carbon oxides. Sulfur oxides.

SECTION 6: Accidental release measures

Personal precautions	:	Use personal protective equipment. Avoid dust formation. Avoid breathing dust.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods for cleaning up	:	Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.
Additional advice	:	Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

SECTION 7: Handling and storage

Handling

Advice on safe handling : Avoid formation of respirable particles. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient.

Advice on protection against fire and explosion : Avoid dust formation. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

Storage

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Use : Drilling Mud Additive

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

US

Components	Basis	Value	Control parameters	Note
Crystalline Silica	OSHA Z-3	TWA	250mppcf / %SiO2+5	respirable
	OSHA Z-3	TWA	10mg/m3 / %SiO2+2	respirable
	OSHA Z-3	TWA	0.1 mg/m3	Respirable fraction
	OSHA Z-1-A	TWA	0.1 mg/m3	respirable dust fraction
	ACGIH	TWA	0.025 mg/m3	A2, Respirable particulate matter
	OSHA Z-1	TWA	0.05 mg/m3	Respirable fraction
	OSHA Z-1	TWA	0.05 mg/m3	(respirable dust)
	OSHA CARC	PEL	0.05 mg/m3	respirable

A2 Suspected human carcinogen

Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to

		maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	:	Eye wash bottle with pure water. Safety glasses.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Protective suit. Safety shoes.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Form	:	Powder
Physical state	:	solid
Color	:	Black
Odor	:	no odor
Odor Threshold	:	Not applicable

Safety data

Flash point	:	Not applicable
Lower explosion limit	:	No data available
Upper explosion limit	:	No data available
Oxidizing properties	:	No
Autoignition temperature	:	Not applicable
Molecular formula	:	Mixture
Molecular weight	:	No data available

pH	:	7 - 10
Pour point	:	Not applicable
Boiling point/boiling range	:	Not applicable
Vapor pressure	:	Not applicable
Relative density	:	Not applicable
Density	:	1.54 g/cm3
Water solubility	:	partly soluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, kinematic	:	Not applicable
Relative vapor density	:	Not applicable
Evaporation rate	:	Not applicable

SECTION 10: Stability and reactivity

Reactivity : Stable at normal ambient temperature and pressure.

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Hazardous reactions : Hazardous reactions: Hazardous polymerization does not occur.

Further information: No decomposition if stored and applied as directed.

Conditions to avoid : Generation of Dusts.

Materials to avoid : No data available.

Hazardous decomposition products : Carbon oxides
Sulfur oxides

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Acute oral toxicity

Acid modified petroleum residuum	:	LD50: > 5,000 mg/kg

Acute inhalation toxicity

Acid modified petroleum residuum	:	LC50: > 5.3 mg/l Exposure time: 4 h Species: Rat Sex: male and female Test atmosphere: dust/mist Method: OECD Test Guideline 403 Rats exposed to a 5.3 mg/L dust aerosol for 4-hr resulted in effects generally expected with high concentrations of dust aerosols made of relatively dense particles. Higher lung weight and atelectasis persisted after the 14-day recovery period. There were no reports of lethality or any significant clinical observations. There was however an acute inflammatory response with evidence of recovery after 14-days. The presence of particulate matter with indication of partial clearance from the lung after the 14-day recovery period was noted. These effects would not be expected during normal operating conditions when using this substance.

Acute dermal toxicity

Acid modified petroleum residuum	:	No data available

Skin irritation

Acid modified petroleum residuum	:	No skin irritation largely based on animal evidence.

Eye irritation

Acid modified petroleum residuum	:	No eye irritation largely based on animal evidence.

Sensitization

Acid modified petroleum residuum	:	Did not cause sensitization on laboratory animals. largely based on animal evidence.

Repeated dose toxicity

Acid modified petroleum residuum	:	Species: Rat, Male and female Sex: Male and female Application Route: oral gavage Dose: 0, 250, 500, 1000 mg/kg Exposure time: 43 - 54 D Number of exposures: daily NOEL: 1,000 mg/kg Method: OECD Guideline 422

Genotoxicity in vitro

Acid modified petroleum residuum	:	Test Type: Ames test Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative

Test Type: In vitro mammalian cell gene mutation test
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: Chromosome aberration test in vitro
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Reproductive toxicity

Acid modified petroleum residuum	:	Species: Rat Sex: male and female Application Route: oral gavage Dose: 0, 250, 500, 1000 mg/kg Exposure time: 43-54 D Number of exposures: daily Method: OECD Guideline 422 NOAEL Parent: 1,000 mg/kg NOAEL F1: 1,000 mg/kg

Developmental Toxicity

Acid modified petroleum residuum	:	Species: Rat Application Route: oral gavage Dose: 0, 250, 500, 1000 mg/kg Number of exposures: daily Test period: 54 D NOAEL Teratogenicity: 1,000 mg/kg NOAEL Maternal: 1,000 mg/kg

CMR effects

Acid modified petroleum residuum	:	Carcinogenicity: Not available Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects. Teratogenicity: Animal testing did not show any effects on fetal development. Reproductive toxicity: Animal testing did not show any effects on fertility.
Crystalline Silica		Carcinogenicity: Human carcinogen.

Soltex® Additive
Further information : Chronic Health Hazard.

SECTION 12: Ecological information

Ecotoxicity effects
Toxicity to fish

Acid modified petroleum residuum	:	LC50: > 240 mg/l Exposure time: 96 h

Species: Scophthalmus maximus (Flatfish, Flounder)
semi-static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Acid modified petroleum residuum	:	LC50: 380 mg/l Exposure time: 48 h Species: Acartia tonsa (Marine Copepod) static test Method: ISO TC147/SC5/WG2

Toxicity to algae

Acid modified petroleum residuum	:	EC50: 240 mg/l Exposure time: 72 h Species: Skeletonema costatum (Marine Algae) static test Method: ISO 10253

Biodegradability	:	This material is not expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation	:	No data available
Mobility	:	No data available

Results of PBT assessment

Acid modified petroleum residuum	:	Non-classified PBT substance, Non-classified vPvB substance
Additional ecological information	:	This material is not expected to be harmful to aquatic organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard	:	This material is not expected to be harmful to aquatic organisms.
Long-term (chronic) aquatic hazard	:	This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Remarks : Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards	:	Combustible dust Carcinogenicity
CERCLA Reportable Quantity	:	This material does not contain any components with a CERCLA RQ.
SARA 302 Reportable Quantity	:	This material does not contain any components with a SARA 302 RQ.
SARA 302 Threshold Planning Quantity	:	This material does not contain any components with a section 302 EHS TPQ.
SARA 304 Reportable Quantity	:	This material does not contain any components with a section 304 EHS RQ.
SARA 313 Components	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential	:	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know

: Acid modified petroleum residuum - Proprietary
Crystalline Silica - 14808-60-7

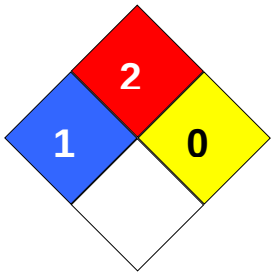
California Prop. 65 Components : WARNING! This product contains a chemical known in the State of California to cause cancer.
Crystalline Silica 14808-60-7

Notification status

Europe REACH	:	A substance or substances in this product is not registered or notified to be registered. Importation or manufacture of this product is still permitted provided that it does not exceed the REACH minimum threshold quantity of the non-regulated substances.
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	All substances are listed on AIIC. Obligations to provide information to AICIS apply.
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	Not in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 2
Reactivity Hazard: 0



Further information

Legacy SDS Number : 59370

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		