

Spent Caustic

Version 1.8

Revision Date 2022-04-25

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Spent Caustic
 Material : 1037098, 1037097

Company : Chevron Phillips Chemical Company LP
 Normal Alpha Olefins (NAO)
 10001 Six Pines Drive
 The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America)
 1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
 Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
 Mexico CHEMTREC 01-800-681-9531 (24 hours)
 South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
 Argentina: +(54)-1159839431
 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
 Belgium: 070 245 245 (24 hours/day, 7 days/week)
 Bulgaria: +359 2 9154 233
 Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
 Cyprus: 1401
 Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
 Denmark: Danish Poison Center (Gifflinjen): +45 8212 1212
 Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Finland: 0800 147 111 09 471 977 (24 hours/day)
 France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
 Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
 Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
 Iceland: 543 2222 (24 hours/day, 7 days/week)
 Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic
 Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371
 67042473. (24 hours.)
 Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Lithuania: +370 (85) 2362052
 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Spent Caustic

Version 1.8

Revision Date 2022-04-25

Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Corrosive to Metals, Category 1
 Skin corrosion, Category 1A
 Serious eye damage, Category 1

Labeling

Symbol(s)

:



Signal Word

: Danger

Hazard Statements

: H290: May be corrosive to metals.
 H314: Causes severe skin burns and eye damage.

Precautionary Statements

: **Prevention:**
 P234 Keep only in original container.
 P264 Wash skin thoroughly after handling.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
 P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Spent Caustic

Version 1.8

Revision Date 2022-04-25

P363 Wash contaminated clothing before reuse.
 P390 Absorb spillage to prevent material damage.
Storage:
 P405 Store locked up.
 P406 Store in corrosive resistant container with a resistant inner liner.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms : Sodium Hydroxide Liquid
 Lye
 Sodium Hydroxide Liquid
 Caustic Soda
 Sodium Hydrate
 Sodium Hydrate
 Sodium Aluminate

Molecular formula : NaOH, H₂O

Component	CAS-No.	Weight %
Sodium Hydroxide	1310-73-2	0 - 30
Aluminium sodium dioxide	1302-42-7	10 - 25
Carbonic Acid Disodium Salt	497-19-8	1 - 5

SECTION 4: First aid measures

General advice : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye

Spent Caustic

Version 1.8

Revision Date 2022-04-25

- wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : >93°C (>200°F)
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Fire and explosion protection : Normal measures for preventive fire protection.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Neutralize with acid. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Spent Caustic

Version 1.8

Revision Date 2022-04-25

Storage

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

Components	Basis	Value	Control parameters	Note
Sodium Hydroxide	ACGIH	C	2 mg/m ³	
	OSHA Z-1	TWA	2 mg/m ³	
	OSHA Z-1-A	C	2 mg/m ³	

Immediately Dangerous to Life or Health Concentrations (IDLH)

Substance name	CAS-No.	Control parameters	Update
Sodium Hydroxide	1310-73-2	Immediately Dangerous to Life or Health Concentration Value 10 mg/m ³	1995-03-01

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there

Spent Caustic

Version 1.8

Revision Date 2022-04-25

	is any indication of degradation or chemical breakthrough.
Eye protection	: Eye wash bottle with pure water.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:.. Complete head face and neck protection. Rubber apron. Footwear protecting against chemicals.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Physical state	: liquid
Color	: White
Odor	: no odor

Safety data

Flash point	: >93°C (>200°F)
Molecular formula	: NaOH, H ₂ O
pH	: 10 - 14
Melting point/range	: <0°C (<32°F)
Boiling point/boiling range	: 100°C (212°F)
Vapor pressure	: No data available
Relative density	: 2.13
Density	: 1.2 - 1.5 G/ML

SECTION 10: Stability and reactivity

Reactivity	: Stable at normal ambient temperature and pressure.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions	
Hazardous reactions	: Further information: No decomposition if stored and applied as

Spent Caustic

Version 1.8

Revision Date 2022-04-25

directed.

Conditions to avoid : No data available.**Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****Spent Caustic****Acute oral toxicity** : No data available**Spent Caustic****Acute inhalation toxicity** : No data available**Spent Caustic****Acute dermal toxicity** : No data available**Spent Caustic****Skin irritation** : Extremely corrosive and destructive to tissue.**Spent Caustic****Eye irritation** : Causes severe caustic burns to skin and eyes. May cause irreversible eye damage.
May cause irreversible eye damage.**Spent Caustic****Sensitization** : No data available.**Genotoxicity in vitro**Sodium Hydroxide : Test Type: Ames test
Result: negativeTest Type: DNA damage and repair assay
Result: negativeTest Type: Mammalian cell gene mutation assay
Result: positive**Genotoxicity in vivo**Sodium Hydroxide : Test Type: Mouse micronucleus assay
Result: negative**Spent Caustic****Further information** : No data available.**SECTION 12: Ecological information**

Additional ecological : No data available

Spent Caustic

Version 1.8

Revision Date 2022-04-25

information

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : No data available

Long-term (chronic) aquatic hazard : No data available

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN1719, CAUSTIC ALKALI LIQUIDS, N.O.S., (SODIUM HYDROXIDE, SODIUM ALUMINATE), 8, II, RQ (SODIUM HYDROXIDE)

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN1719, CAUSTIC ALKALI LIQUID, N.O.S., (SODIUM HYDROXIDE, SODIUM ALUMINATE), 8, II, (> 200 °F c.c.)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN1719, CAUSTIC ALKALI LIQUID, N.O.S., (SODIUM HYDROXIDE, SODIUM ALUMINATE), 8, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN1719, CAUSTIC ALKALI LIQUID, N.O.S., (SODIUM HYDROXIDE, SODIUM ALUMINATE), 8, II, (E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF

Spent Caustic

Version 1.8

Revision Date 2022-04-25

DANGEROUS GOODS (EUROPE)

80,UN1719, CAUSTIC ALKALI LIQUID, N.O.S., (SODIUM HYDROXIDE, SODIUM ALUMINATE), 8, II

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN1719, CAUSTIC ALKALI LIQUID, N.O.S., (SODIUM HYDROXIDE, SODIUM ALUMINATE), 8, II

Maritime transport in bulk according to IMO instruments**SECTION 15: Regulatory information****National legislation**

SARA 311/312 Hazards : Corrosive to Metals
Skin corrosion or irritation
Serious eye damage or eye irritation

CERCLA Reportable Quantity : 3333 lbs
Sodium Hydroxide

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Spent Caustic

Version 1.8

Revision Date 2022-04-25

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know

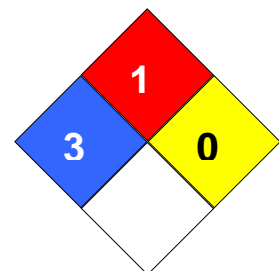
: Sodium Hydroxide - 1310-73-2
Aluminium sodium dioxide - 1302-42-7

Notification status

Europe REACH	:	Not in compliance with the inventory
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	All substances listed as active on the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 3
Fire Hazard: 1
Reactivity Hazard: 0



Spent Caustic

Version 1.8

Revision Date 2022-04-25

Further information

Legacy SDS Number : 4844

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		