



Inkjet Printlines for Gas Distribution Products (Not Auto Coiled)

Coils (Example Printline)

2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513	WT07	K	NR	NSF®GAS U.P. Code	0502 Feet	01/06/15	13:30	Coil 0226	Made in the USA	PE3b9h09VB123KJO	
Size & Dimensional Ratio	*Trademark & Product	Application	†Material Code	Temperature Code/ Generic Fusion	Product Standard	‡Plant & Extruder	Resin Code	No Rework	Third Party Certifications	Sequential Footage Marking	Manufacturing Date	Time Stamp	Coil Number	Country of Manufacture	16 Character Gas Distribution Component Tracking Identifier	1 D Bar Code
2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513	PR014	K	NR	NSF®GAS U.P. Code		01/06/15	13:30		Made in the USA	PE3bu609VB114kZ0	

Joints (Example Printline)

***TRADEMARK & PRODUCT**

- Driscoplex® 6500 (MDPE)
- Driscoplex® 8300 (HDPE)
- Driscoplex® 8100 (MDPE)

†MATERIAL CODE

- PE2406/2708 (MDPE)
- PE3408/4710 (HDPE)

‡PLANT CODES

- WT = Williamstown, KY
- KV = Knoxville TN
- FF = Fairfield, IA
- PR = Pryor, OK
- RN = Reno, NV
- HG = Hagerstown, MD

The 16 Character Gas Distribution Component Tracking Identifier is proposed as a required identification method for DOT 49 CFR Part 192.

While it is preferred to have a complete printline for traceability, if the 16 Character Gas Distribution Component Tracking Identifier is not provided, Size, DR or wall thickness, Plant and Extruder and Date are necessary for Performance Pipe investigational purposes.



Indent Printlines for Gas Distribution Products (Not Auto Coiled)

Coils (Example Printlines)

2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513-11C	WT07	K	NR	NSF®GAS U.P. Code			010615	
2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513-11C	RN640	P	NR	NSF®GAS U.P. Code	0502 Feet	K7466	010715	COIL 0271
Size & Dimensional Ratio	*Trademark & Product	Application	†Material Code	Temperature Code/ Generic Fusion	Product Standard	‡Plant & Extruder	Resin Code	No Rework	Third Party Certifications	Sequential Footage Marking	Shift / Operator ID	Manufacturing Date	Coil / PACK Number
4" IPS DR11.5	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513-11C	KV327	P		NSF®GAS U.P. Code	0000 FEET	K001	010615	PACK 0012
4" IPS DR11.5	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513-11C	PR14	K		NSF®GAS U.P. Code		D1 036	06JAN15	

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Laser Printlines for Gas Distribution Products (Auto Coiled)

Coils (Example Printline)

2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513	PR04	K	NR	NSF*GAS U.P. Code	C1	01/06/15	13:30	Drum#5	0202 FT	Made in the USA	PE3b9h09VB123KJO	
Size & Dimensional Ratio	*Trademark & Product	Application	†Material Code	Temperature Code/ Generic Fusion	Product Standard	‡Plant & Extruder	Resin Code	No Rework	Third Party Certifications	Shift Code (C crew 1=Day shift)	Manufacturing Date	Time Stamp	Drum Number	Sequential Footage Marking	Country of Manufacture	16 Character Gas Distribution Component Tracking Identifier	1 D Bar Code

***TRADEMARK & PRODUCT**

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 Driscoplex® 8300 (HDPE)
 Driscoplex® 8100 (MDPE)

†MATERIAL CODE

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 PE3408/4710 (HDPE)

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Please note that footage markings on Auto Coiled product from Pryor will begin at 12ft while Auto Coiled product from Knoxville will begin at 14ft.

Note: The sequential footage is not part of the laser process, it is added with inkjet in the auto coiling process, placement and location may vary.



Laser Printlines for Gas Distribution Products (Not Auto Coiled)

Coils (Example Printline)

2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513	PR 07	K	NR	NSF®GAS U.P. Code	0502 Feet	B1 021	01/06/15	13:30	Coil 0226	Made in the USA	PE3b9h09VB123KJO	
Size & Dimensional Ratio	*Trademark & Product	Application	†Material Code	Temperature Code/ Generic Fusion	Product Standard	Plant & Extruder	Resin Code	No Rework	Third Party Certifications	Sequential Footage Marking	Shift Code & Operator Number	Manufacturing Date	Time Stamp	Coil Number	Country of Manufacture	16 Character Gas Distribution Component Tracking Identifier	1 D Bar Code
2" IPS DR11	Driscoplex®6500	Gas	PE2406/2708	CEE	ASTM D2513	PR 07	K	NR	NSF®GAS U.P. Code		B1 021	01/06/15	13:30		Made in the USA	PE3bu609VB114KZO	

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