

AlphaPlus® C16-18 ISA

Version 1.12

Revision Date 2022-10-17

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : AlphaPlus® C16-18 ISA
 Material : 1104271, 1037045, 1037042, 1037044, 1037046, 1037043,
 1037040, 1037041, 1037047

Use : Drilling Fluid Additive

Company : Chevron Phillips Chemical Company LP
 Normal Alpha Olefins (NAO)
 10001 Six Pines Drive
 The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)
 1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
 Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
 Mexico CHEMTREC 01-800-681-9531 (24 hours)
 South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
 Argentina: +(54)-1159839431
 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
 Belgium: 070 245 245 (24 hours/day, 7 days/week)
 Bulgaria: +359 2 9154 233
 Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
 Cyprus: 1401
 Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
 Denmark: Danish Poison Center (Gifftlinjen): +45 8212 1212
 Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Finland: 0800 147 111 09 471 977 (24 hours/day)
 France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
 Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
 Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
 Iceland: 543 2222 (24 hours/day, 7 days/week)
 Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic
 Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371
 67042473. (24 hours.)
 Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

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Lithuania: +370 (85) 2362052
 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
 Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Aspiration hazard, Category 1

Labeling

Symbol(s) :



Signal Word :

: Danger

Hazard Statements :

: H304: May be fatal if swallowed and enters airways.

Precautionary Statements :

Response:
 P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
 P331 Do NOT induce vomiting.
Storage:
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

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by NTP.

SECTION 3: Composition/information on ingredients

Synonyms : Isomerized C16 & C18

Molecular formula : UVCB

Component	CAS-No.	Weight %
Hexadecene	26952-14-7	60 - 70
Octadecene	27070-58-2	30 - 40

SECTION 4: First aid measures

General advice : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Call a physician or poison control center immediately. If unconscious, place in recovery position and seek medical advice.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : 130°C (266°F)
Method: Cleveland Open Cup

Autoignition temperature : 227°C (441°F)

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and

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contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Fire and explosion protection : Normal measures for preventive fire protection.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Evacuate personnel to safe areas.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers : Prevent unauthorized access. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Use : Drilling Fluid Additive

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

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- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Full-Face Supplied-Air Respirator. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water.
- Skin and body protection : Choose body protection according to the amount and concentration of the substance and the task performed at the work place. Appropriate PPE may include: Personal protection through wearing a tightly closed chemical protection suit and a self-contained breathing apparatus. Footwear protecting against chemicals.
- Hygiene measures : Avoid contact with skin, eyes and clothing. When using do not eat or drink. When using do not smoke. Wash hands before breaks and immediately after handling the product.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : liquid
 Physical state : liquid
 Color : Clear, colorless to light yellow

Safety data

- Flash point : 130°C (266°F)
 Method: Cleveland Open Cup
- Lower explosion limit : No data available
- Upper explosion limit : No data available
- Oxidizing properties : no
- Autoignition temperature : 227°C (441°F)
- Molecular formula : UVCB

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Molecular weight	: Varies
pH	: Not applicable
Freezing point	: <-10°C (<14°F)
Pour point	No data available
Boiling point/boiling range	: 270°C (518°F)
Vapor pressure	: 0.01 PSI at 100°C (212°F)
Relative density	: 0.79 at 15.6 °C (60.1 °F)
Density	: 0.76 G/ML
Water solubility	: Soluble in hydrocarbon solvents; insoluble in water.
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 3 - 3.7 cSt at 40°C (104°F)
Relative vapor density	: 8 (Air = 1.0)
Evaporation rate	: No data available

SECTION 10: Stability and reactivity

Reactivity	: Stable at normal ambient temperature and pressure.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions	
Hazardous reactions	: Further information: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Other data	: No decomposition if stored and applied as directed.

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SECTION 11: Toxicological information**AlphaPlus® C16-18 ISA****Acute oral toxicity**

: LD50 Oral: > 5,000 mg/kg
 Species: Rat
 Method: Acute toxicity estimate

AlphaPlus® C16-18 ISA**Acute inhalation toxicity**

: No data available

AlphaPlus® C16-18 ISA**Acute dermal toxicity**

: LD50 Dermal: > 2,000 mg/kg
 Method: Acute toxicity estimate

AlphaPlus® C16-18 ISA**Skin irritation**

: Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

AlphaPlus® C16-18 ISA**Eye irritation**

: No adverse effects expected. Information refers to the main ingredient.

AlphaPlus® C16-18 ISA**Sensitization**

: Contains no substance or substances classified as sensitizing.

AlphaPlus® C16-18 ISA**Repeated dose toxicity**

: No data available

Genotoxicity in vitro

Hexadecene

: Test Type: Ames test
 Metabolic activation: with and without metabolic activation
 Method: Mutagenicity (Escherichia coli - reverse mutation assay)
 Result: negative

Test Type: Mammalian cell gene mutation assay
 Metabolic activation: with and without metabolic activation
 Method: OECD Guideline 476
 Result: negative

Test Type: Unscheduled DNA synthesis assay
 Method: OECD Guideline 473
 Result: negative

Octadecene

Test Type: Ames test
 Metabolic activation: with and without metabolic activation
 Method: Mutagenicity (Escherichia coli - reverse mutation assay)
 Result: negative

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Test Type: Ames test
 Metabolic activation: with and without metabolic activation
 Method: Mutagenicity (Escherichia coli - reverse mutation assay)
 Result: negative

Test Type: Mammalian cell gene mutation assay
 Metabolic activation: with and without metabolic activation
 Method: OECD Guideline 476
 Result: negative

Test Type: Chromosome aberration test in vitro
 Metabolic activation: with and without metabolic activation
 Method: OECD Guideline 473
 Result: negative

Test Type: Chromosome aberration test in vitro
 Metabolic activation: with and without metabolic activation
 Method: OECD Guideline 473
 Result: negative

Genotoxicity in vivo

Hexadecene : Test Type: Mouse micronucleus assay
 Method: Mutagenicity (micronucleus test)
 Result: negative

Octadecene Test Type: Mouse micronucleus assay
 Species: Mouse
 Dose: 500, 1,000, or 2,000 mg/kg
 Method: Mutagenicity (micronucleus test)
 Result: negative

Test Type: Micronucleus test
 Species: Mouse
 Dose: 1,000, 10,000, 25000 ppm
 Method: Mutagenicity (micronucleus test)
 Result: negative

Test Type: Micronucleus test
 Species: Mouse
 Dose: 1,000, 10,000, 25,000 ppm
 Method: Mutagenicity (micronucleus test)
 Result: negative

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 Reproductive toxicity** : This information is not available.

**AlphaPlus® C16-18 ISA
 Developmental Toxicity** : This information is not available.

**AlphaPlus® C16-18 ISA
 Aspiration toxicity** : If swallowed or vomited, material may be aspirated into the lungs and cause chemical pneumonitis or pulmonary edema.

CMR effects

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Hexadecene : Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Reproductive toxicity: Animal testing did not show any effects on fertility.

Octadecene Carcinogenicity: Not classifiable as a human carcinogen.
Mutagenicity: Did not show mutagenic effects in animal experiments.
Teratogenicity: Did not show teratogenic effects in animal experiments.
Reproductive toxicity: No toxicity to reproduction

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Further information : Solvents may degrease the skin.

SECTION 12: Ecological information**Ecotoxicity effects****Toxicity to fish**

Hexadecene : LL50: > 1,000 mg/l
Exposure time: 96 h
Species: Cyprinodon variegatus (sheepshead minnow)
static test Method: OECD Test Guideline 203
Information given is based on data obtained from similar substances.

Octadecene LL50: > 1000 mg/L
Exposure time: 96 h
Species: Cyprinodon variegatus (sheepshead minnow)
static test Test substance: no
Method: OECD Test Guideline 203
Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates

Hexadecene : EL50: > 1,000 mg/l
Exposure time: 96 h
Species: Mysidopsis bahia (mysid shrimp)
static test

Octadecene EL50: > 1000 mg/L
Exposure time: 48 h
Species: Acartia tonsa (Marine Copepod)
static test

Toxicity to algae

Hexadecene : EL50: > 1,000 mg/l
Exposure time: 72 h
Species: Skeletonema costatum (marine diatom)
static test

Octadecene EL50: > 1000 mg/L
Exposure time: 72 h
Species: Skeletonema costatum (Marine Algae)
static test Information given is based on data obtained from

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similar substances.

Biodegradability : This material is expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation

Octadecene : This material is not expected to bioaccumulate.

Mobility : No data available

Results of PBT assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT)., This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

Additional ecological information : No data available

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

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US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Other information	:	OLEFINS (C13 +, all isomers), S.T. 2, Cat.Y
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Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Aspiration hazard

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

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SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations**Pennsylvania Right To Know**

: Hexadecene - 26952-14-7
Octadecene - 27070-58-2
Hexadecene, Branched - 182636-01-7
Branched Octadecene - 182636-02-8

California Prop. 65 Components : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

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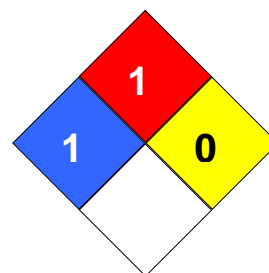
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Notification status

Europe REACH	:	Not in compliance with the inventory
Switzerland CH INV	:	Not in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada NDSL	:	This product contains one or several components listed in the Canadian NDSL.
Other AIIC	:	Not in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).
Philippines PICCS	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 1
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 5861

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic	NIOSH	National Institute for Occupational

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	Substances List		Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		