

Chevron Phillips Chemical Company Issued Sales Specification

Name of Product N-OCTYL MERCAPTAN TECH

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Technical Service: 832-813-4862

Revision Date

5/25/2023

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T	11-11-	Made		Nation to the same	Mar. 2	On division	No. 1
Test	Units	Method	Typical	Minimum	Maximum	Qualitative	Note
APHA Color		ASTM D-5386			10		
Appearance		Visual	Clear with No Particulate Matter			Clear with no particulate matter	
Color, delta E	dE	ASTM E308			0.50		
Distillation - 5%	CEL	ASTM D-1078		194			
Distillation - 95%	CEL	ASTM D-1078	198		202		
Mercaptan Sulfur WT% 2DEC	WT%	Titration		21.60			
n-Octyl Mercaptan	WT%	Chromatography	99.3	98.5			
Other	Units	Method	Typical	Minimum	Maximum	Qualitative	Note
Coefficient of Expansion, 1/deg C, (Literature Value)			0.00078				
Density @ 60 F	LB/GAL	ASTM D-4052	7.06				
Flash Point, TCC	CEL	ASTM D-56	69				
Mercaptan Sulfur WT% 1DEC	WT%	Titration	22.1				
sec-Octyl Mercaptan, WT%			0.3				
Specific Gravity 60/60F		ASTM D-4052	0.848				
Viscosity @ 68F, cP (Literature Value)			1.33				

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