



HEC 10 Liquid Polymer XPT

Version 1.0

Revision Date 2023-08-09

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : HEC 10 Liquid Polymer XPT
 Material : 1129519

Use : Drilling Fluid Additive

Company : Chevron Phillips Chemical Company LP
 Drilling Specialties Company LLC
 10001 Six Pines Drive
 The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Gifflinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

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Lithuania: +370 (85) 2362052
 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
 Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Flammable liquids, Category 4

Labeling

Signal Word : Warning

Hazard Statements : H227: Combustible liquid.

Precautionary Statements : **Prevention:**
 P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
 P280 Wear protective gloves/ eye protection/ face protection.
Response:
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
 P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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SECTION 3: Composition/information on ingredients

Synonyms : Drilling Mud Additive
HEC
HEC 10
HEC 10 Liquid polymer

Molecular formula : Mixture

Component	CAS-No.	Weight %
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics		30 - 60

SECTION 4: First aid measures

General advice : No hazards which require special first aid measures.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : >83°C (>181°F)
Method: ASTM D 93

Autoignition temperature : 225°C (437°F)

Suitable extinguishing media : Carbon dioxide (CO2).

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

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- Fire and explosion protection : Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.
- Hazardous decomposition products : Carbon oxides.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Avoid formation of aerosol. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

Storage

- Requirements for storage areas and containers : No smoking. Keep in a well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Use : Drilling Fluid Additive

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

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- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Organic Vapors. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant protective clothing. Footwear protecting against chemicals.
- Hygiene measures : Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : liquid
 Physical state : liquid
 Color : Opaque
 Odor : Hydrocarbon
 Odor Threshold : No data available

Safety data

- Flash point : >83°C (>181°F)
 Method: ASTM D 93
- Lower explosion limit : 0.6 %(V)
- Upper explosion limit : 5.1 %(V)
- Oxidizing properties : no
- Autoignition temperature : 225°C (437°F)
- Molecular formula : Mixture

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Molecular weight	: 172 g/mol
pH	: Not applicable
Pour point	: <-39°C (<-38°F) Method: ASTM D-97/5950/6892/7346
Initial boiling point and boiling range	: 207°C (405°F) Method: ASTM D 86
Vapor pressure	: No data available
Relative density	: 0.97 at 15.6 °C (60.1 °F)
Density	: 0.8 g/cm ³ at 15°C (59°F) Method: ASTM D4052
Water solubility	: partly soluble
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 42938 mm ² /s at 40°C (104°F) Method: ASTM D 445
Relative vapor density	: 3 (Air = 1.0)
Evaporation rate	: 5.9

SECTION 10: Stability and reactivity

Reactivity : Stable at normal ambient temperature and pressure.

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Hazardous reactions : Hazardous reactions: Hazardous polymerization does not occur.

Further information: No decomposition if stored and applied as directed.

Hazardous reactions: Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

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- Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
- Hazardous decomposition products** : Carbon oxides
- Other data** : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

- Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics : LD50: > 5,000 mg/kg
Species: Rat
Sex: male and female
Information given is based on data obtained from similar substances.

Acute inhalation toxicity

- Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics : LC50: > 5 mg/l
Exposure time: 8 h
Species: Rat
Sex: male
Test atmosphere: vapor
Method: OECD Test Guideline 403
Information given is based on data obtained from similar substances.

Acute dermal toxicity

- Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics : LD50: > 5,000 mg/kg
Species: Rabbit
Sex: male and female
Information given is based on data obtained from similar substances.

Skin irritation

- Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics : No skin irritation
Information given is based on data obtained from similar substances.

Eye irritation

- Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics : No eye irritation
Information given is based on data obtained from similar substances.

Sensitization

- Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics : Did not cause sensitization on laboratory animals.
Information given is based on data obtained from similar substances.

Repeated dose toxicity

- Hydrocarbons, C11-C14, n- : Species: Rat, male and female

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alkanes, isoalkanes, cyclic,
<2% aromatics

Sex: male and female
Application Route: Inhalation
Dose: 0, 2600, 5200, 10400 mg/m³
Exposure time: 90 d
Number of exposures: 6h/d; 5d/wk
NOEL: 10400 mg/m³
Method: OECD Test Guideline 413
No adverse effects expected
Information given is based on data obtained from similar substances.

Genotoxicity in vitro

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,
<2% aromatics

: Test Type: Reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 479
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Test Type: Mouse lymphoma assay
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Genotoxicity in vivo

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,
<2% aromatics

: Test Type: Dominant lethal assay
Species: Rat
Route of Application: Inhalation
Method: OECD Test Guideline 478
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Test Type: Micronucleus test
Species: Mouse
Route of Application: Oral
Method: OECD Test Guideline 474
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Reproductive toxicity

Hydrocarbons, C11-C14, n- : Species: Rat

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alkanes, isoalkanes, cyclic,
<2% aromatics

Sex: male and female
Application Route: Inhalation
Exposure time: 8 wk
Number of exposures: 6h/d;5d/wk
Method: OECD Guideline 421
NOAEL Parent: 1720 mg/m³
NOAEL F1: 1720 mg/m³
Fertility and developmental toxicity tests did not reveal any effect on reproduction.
Information given is based on data obtained from similar substances.

Developmental Toxicity

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,
<2% aromatics

: Species: Rat
Application Route: Inhalation
Exposure time: 6h/d;5d/wk
Number of exposures: daily
Test period: GD 6-15
Method: OECD Guideline 414
NOAEL Teratogenicity: 5220 mg/m³
NOAEL Maternal: 5220 mg/m³
Animal testing did not show any effects on fetal development.
Information given is based on data obtained from similar substances.

Aspiration toxicity

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,
<2% aromatics

: May be fatal if swallowed and enters airways.

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Further information**

: No data available.

SECTION 12: Ecological information**Toxicity to fish**

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,
<2% aromatics

: LL0: 1,000 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
semi-static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,
<2% aromatics

: EL0: 1,000 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae

Hydrocarbons, C11-C14, n-
alkanes, isoalkanes, cyclic,

: EL50: > 1,000 mg/l
Exposure time: 72 h

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<2% aromatics

Species: Pseudokirchneriella subcapitata (green algae)
static test Method: OECD Test Guideline 201

Biodegradability

: Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification.

Elimination information (persistence and degradability)

Bioaccumulation

Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics

: The product may be accumulated in organisms.

Mobility

Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics

: After release, disperses into the air.

Additional ecological information

: This material is not expected to be harmful to aquatic organisms.

No data available

Ecotoxicology Assessment

Short-term (acute) aquatic hazard

: This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard

: This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product

: Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging

: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

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Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Testing (ASTM D4206) has shown product does not sustain combustion.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

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SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know : Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclic, <2% aromatics -
Cellulose, 2-Hydroxyethyl Ether - 9004-62-0

California Prop. 65 Components : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

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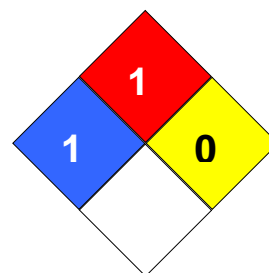
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Notification status

Europe REACH	:	This product is in full compliance according to REACH regulation 1907/2006/EC.
Switzerland CH INV	:	Not in compliance with the inventory
United States of America (USA) TSCA	:	Not On TSCA Inventory
Canada DSL	:	This product contains one or several components that are not on the Canadian DSL nor NDSL.
Australia AIIC	:	Not in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	Not in compliance with the inventory
Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	Not in compliance with the inventory
Taiwan TCSI	:	Not in compliance with the inventory
China IECSC	:	Not in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 1
Reactivity Hazard: 0

**Further information**

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level

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EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate