

Version 2.13 Revision Date 2023-10-11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Orfom® D8 Depressant

Material : 1123679, 1119972, 1119971, 1116157, 1108014, 1106095,

1106087, 1095798, 1016855, 1016856

Use : Mineral Processing Aide

Company : Chevron Phillips Chemical Company LP

Mining Chemicals 10001 Six Pines Drive The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America) 1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week) Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212 Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week) Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

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Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371

67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000 Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606 Slovakia: +421 2 5477 4166 Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24

hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

Corrosive to Metals, Category 1 Skin corrosion, Category 1 Serious eye damage, Category 1

Labeling

Symbol(s)

Signal Word : Danger

Hazard Statements : H290: May be corrosive to metals.

H314: Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**

P234 Keep only in original container.P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye

protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do

NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/

shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh

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air and keep comfortable for breathing. Immediately call a

POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P363 Wash contaminated clothing before reuse.P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up.

P406 Store in corrosive resistant container with a resistant

inner liner. **Disposal:**

P501 Dispose of contents/ container to an approved waste

disposal plant.

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3: Composition/information on ingredients

Molecular formula : Mixture

Component	CAS-No.	Weight %	
Disodium	86932-91-4	35 - 45	
Carboxymethyltrithiocarbonate			
Sodium Hydroxide	1310-73-2	5	

SECTION 4: First aid measures

General advice : Move out of dangerous area. Consult a physician. Show this

material safety data sheet to the doctor in attendance. Material

may produce a serious, potentially fatal pneumonia if

swallowed or vomited.

If inhaled : If unconscious, place in recovery position and seek medical

advice. If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes,

remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye

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wide open while rinsing. If eye irritation persists, consult a

specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Keep respiratory tract clear. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : >93°C (>199°F)

Autoignition temperature : >400°C (>752°F)

Unsuitable extinguishing

media

: High volume water jet.

Specific hazards during fire

fighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Special protective

equipment for fire-fighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in

accordance with local regulations.

Fire and explosion

protection

Normal measures for preventive fire protection.

Hazardous decomposition

products

: Hydrogen Sulfide. Carbon Disulfide.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment. Ensure adequate

ventilation.

Environmental precautions : Prevent product from entering drains. Prevent further leakage

or spillage if safe to do so. If the product contaminates rivers

and lakes or drains inform respective authorities.

Methods for cleaning up : Neutralize with acid. Soak up with inert absorbent material

(e.g. sand, silica gel, acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

Additional advice : No conditions to be specially mentioned.

SECTION 7: Handling and storage

Handling

Advice on safe handling : Avoid formation of aerosol. Avoid direct contact with acids. Do

not breathe vapors/dust. Avoid exposure - obtain special

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instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion

Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Use : Mineral Processing Aide

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

US

Components	Basis	Value	Control parameters	Note
Sodium Hydroxide	ACGIH	С	2 mg/m3	
	OSHA Z-1	TWA	2 mg/m3	
	OSHA Z-1-A	С	2 mg/m3	
Carbon disulfide	ACGIH	TWA	1 ppm,	A4, Skin,
	OSHA Z-2	TWA	20 ppm,	
	OSHA Z-2	CEIL	30 ppm,	
	OSHA Z-2	Peak	100 ppm,	
	OSHA Z-1-A	TWA	4 ppm, 12 mg/m3	Χ,
	OSHA Z-1-A	STEL	12 ppm, 36 mg/m3	Χ,
Hydrogen Sulfide	ACGIH	TWA	1 ppm,	
	ACGIH	STEL	5 ppm,	
	OSHA Z-2	CEIL	20 ppm,	
	OSHA Z-2	Peak	50 ppm,	
	OSHA Z-1-A	TWA	10 ppm, 14 mg/m3	
	OSHA Z-1-A	STEL	15 ppm, 21 mg/m3	

A4 Not classifiable as a human carcinogen

Immediately Dangerous to Life or Health Concentrations (IDLH)

Substance name	CAS-No.	Control parameters	Update
Sodium Hydroxide	1310-73-2	Immediately Dangerous to Life or Health Concentration Value 10 mg/m³	1995-03-01

Engineering measures

Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits.

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Skin Danger of cutaneous absorption

X Skin notation

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Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances. Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection

If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. Air-Purifying Respirator for Dusts and Mists / P100. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. Air-Purifying Respirator for Dusts and Mists. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection

The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water.

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Skin and body protection : Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Wear as appropriate:. Complete head face and neck

protection. Flame-resistant clothing. Rubber apron. Footwear

protecting against chemicals.

Choose body protection in relation to its type, to the

concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Protective suit. Complete head face and neck protection. Rubber apron. Footwear protecting against chemicals. Safety shoes.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Form : liquid Physical state : liquid

Color : clear, orange-red

Odor : Mild

Safety data

Flash point : >93°C (>199°F)

Lower explosion limit : No data available

Upper explosion limit : No data available

Autoignition temperature : >400°C (>752°F)

Molecular formula : Mixture

Molecular weight : Not applicable

pH : 12.52

Boiling point/boiling range : 106.4°C (223.5°F)

Vapor pressure

Relative density : 1.3106

at 16 °C (61 °F)

Density : 1.3478 g/cm3

at 16°C (60°F)

Water solubility : 260,000 MG/L

Partition coefficient: n-

octanol/water

: Pow: 398 log Pow: 2.6

Viscosity, kinematic : 5.44 cSt

at 21.1°C (70.0°F)

Relative vapor density : 1

(Air = 1.0)

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Evaporation rate : 1

Percent volatile : 60 %

Oxidizing potential : Note: The substance or mixture is not classified as oxidizing.

SECTION 10: Stability and reactivity

Reactivity : Stable under recommended storage conditions.

Chemical stability : This material is considered stable under normal ambient and

anticipated storage and handling conditions of temperature

and pressure.

Possibility of hazardous reactions

Conditions to avoid : No data available.

Materials to avoid : Incompatible with strong acids and oxidizing agents. Direct

contact with acids could release H2S and CS2..

Hazardous decomposition

products

: Hydrogen Sulfide Carbon Disulfide

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

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Acute oral toxicity : No data available

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Acute inhalation toxicity : No data available

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Acute dermal toxicity : No data available

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Skin irritation : Extremely corrosive and destructive to tissue.

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Eye irritation : May cause irreversible eye damage.

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Sensitization : No data available.

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Repeated dose toxicity : This information is not available.

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Genotoxicity in vitro : Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

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Genotoxicity in vivo : Remarks: No data available

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Reproductive toxicity : This information is not available.

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Developmental Toxicity : This information is not available.

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Aspiration toxicity : May be harmful if swallowed and enters airways.

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Further information : No data available.

Solvents may degrease the skin.

SECTION 12: Ecological information

Ecotoxicity effects

Toxicity to fish : LC50: 64.69 mg/l

Exposure time: 96 h

Species: Danio rerio (Zebra Fish)

semi-static test Method: OECD Test Guideline 203

Toxicity to daphnia and

: EC50: 35.46 mg/l other aquatic invertebrates Exposure time: 48 h

Species: Daphnia magna (Water flea)

semi-static test Method: OECD Test Guideline 202

Biodegradability : No data available

Elimination information (persistence and degradability)

: No data available Mobility

Additional ecological

information

: No data available

Ecotoxicology Assessment

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SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water

courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed

waste management company.

Contaminated packaging : Empty remaining contents. Do not clean with acids. Never

neutralize with the following products: acids. Dispose of as unused product. Do not re-use empty containers. Do not

burn, or use a cutting torch on, the empty drum.

Empty remaining contents. Dispose of as unused product.

Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (SODIUM HYDROXIDE), 8, II, RQ (SODIUM HYDROXIDE)

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (SODIUM HYDROXIDE), 8, II, (> 93 $^{\circ}\mathrm{C}$ c.c.)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (SODIUM HYDROXIDE), 8, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (SODIUM HYDROXIDE), 8, II, (E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

80,UN3267,CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (SODIUM HYDROXIDE), 8, II

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ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (SODIUM HYDROXIDE), 8, II

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards : Corrosive to Metals

Skin corrosion or irritation

Serious eye damage or eye irritation

CERCLA Reportable

Quantity

: 1000 lbs

Sodium Hydroxide

SARA 302 Reportable

Quantity

: This material does not contain any components with a SARA

302 RQ.

SARA 302 Threshold

Planning Quantity

: This material does not contain any components with a section

302 EHS TPQ.

SARA 304 Reportable

Quantity

: This material does not contain any components with a section

304 EHS RQ.

SARA 313 Components : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion

Potential

: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR

82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know

: Disodium Carboxymethyltrithiocarbonate - 86932-91-4

Sodium Hydroxide - 1310-73-2

California Prop. 65 Components : WARNING: This product can expose you to chemicals including [listed below], which is [are] known to the State of California to

cause birth defects or other reproductive harm. For more

information go to www.P65Warnings.ca.gov.

Carbon disulfide 75-15-0

Notification status

Europe REACH : A substance or substances in this product is not

registered or notified to be registered. Importation or manufacture of this product is still permitted provided that it does not exceed the REACH minimum threshold

quantity of the non-regulated substances.

Switzerland CH INV : Not in compliance with the inventory

United States of America (USA) : On or in compliance with the active portion of the

TSCA TSCA inventory

Australia AIIC : On the inventory, or in compliance with the inventory

New Zealand NZIoC : Not in compliance with the inventory Japan ENCS : Not in compliance with the inventory

Korea KECI : A substance(s) in this product was not registered,

notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).

Philippines PICCS : Not in compliance with the inventory Taiwan TCSI : Not in compliance with the inventory

China IECSC : Not in compliance with the inventory

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SECTION 16: Other information

NFPA Classification : Health Hazard: 3

Fire Hazard: 2 Reactivity Hazard: 0



Further information

Legacy SDS Number : 59700

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of	LD50	Lethal Dose 50%
	Government Industrial Hygienists		
AIIC	Australian Inventory of Industrial	LOAEL	Lowest Observed Adverse Effect
	Chemicals		Level
DSL	Canada, Domestic Substances	NFPA	National Fire Protection Agency
	List		
NDSL	Canada, Non-Domestic	NIOSH	National Institute for Occupational
	Substances List		Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of
			Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect
			Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure	OSHA	Occupational Safety & Health
	Scenario Tool		Administration
EOSCA	European Oilfield Specialty	PEL	Permissible Exposure Limit
	Chemicals Association		·
EINECS	European Inventory of Existing	PICCS	Philippines Inventory of
	Chemical Substances		Commercial Chemical Substances
MAK	Germany Maximum Concentration	PRNT	Presumed Not Toxic
	Values		
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery
	·		Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and
			Reauthorization Act.
IARC	International Agency for Research	TLV	Threshold Limit Value
	on Cancer		
IECSC	Inventory of Existing Chemical	TWA	Time Weighted Average
	Substances in China		
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical	UVCB	Unknown or Variable Composition,
	Inventory		Complex Reaction Products, and
			Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials
			Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

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