

**Synfluid® PAO 2.5 cSt**

Version 1.9

Revision Date 2025-09-04

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Synfluid® PAO 2.5 cSt
Material : 1124731, 1079862, 1079691

Use : Synthetic Lubricants

Company : Chevron Phillips Chemical Company LP
9500 Lakeside Blvd.
The Woodlands, TX 77381

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326; POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870; POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883 300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Organization that prepared : Product Safety and Toxicology Group
the SDS
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

GHS Classification and labelling according to JIS Z 7252-2019 and JIS Z 7253-2019 (GHS 2015)

Classification

: Acute toxicity, Category 4, Inhalation
Aspiration hazard, Category 1

Labeling

Symbol(s)



Signal Word

: Danger

Hazard Statements

: H304: May be fatal if swallowed and enters airways.
H332: Harmful if inhaled.

Precautionary Statements

: **Prevention:**
P261: Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

P271: Use only outdoors or in a well-ventilated area.

Response:

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P304 + P340 + P312: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P331: Do NOT induce vomiting.

Storage:

P405: Store locked up.

Disposal:

P501: Dispose of contents/ container to an approved waste disposal plant.

SECTION 3: Composition/information on ingredients

Synonyms : Polyalphaolefin

Molecular formula : UVCB

Chemical name	CAS-No.	Concentration	ENCS/ISHL number
1-Dodecene, Dimer Hydrogenated	151006-61-0	100%	(2)-10

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measuresFlash point : 186°C (367°F)
Method: Cleveland Open Cup

Autoignition temperature : 324°C (615°F)

Unsuitable extinguishing media : High volume water jet.

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

- | | | |
|--|---|--|
| Specific hazards during fire fighting | : | Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for fire-fighters | : | Wear self-contained breathing apparatus for firefighting if necessary. |
| Fire and explosion protection | : | Normal measures for preventive fire protection. |
| Hazardous decomposition products | : | Carbon oxides. |

SECTION 6: Accidental release measures

- | | | |
|---------------------------|---|---|
| Personal precautions | : | Use personal protective equipment. Ensure adequate ventilation. |
| Environmental precautions | : | Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods for cleaning up | : | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. |

SECTION 7: Handling and storage**Handling**

- | | | |
|---|---|---|
| Advice on safe handling | : | Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations. |
| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |

Storage

- | | | |
|---|---|--|
| Requirements for storage areas and containers | : | Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards. |
| Use | : | Synthetic Lubricants |

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Dusts and Mists / P100. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection according to the amount and concentration of the substance and the task performed at the work place. Appropriate PPE may include: Protective suit. Safety shoes.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Physical state : liquid
Color : Clear, colorless
Odor : Odorless

Safety data

- Flash point : 186°C (367°F)
Method: Cleveland Open Cup
- Lower explosion limit : Not applicable
- Upper explosion limit : Not applicable

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

Oxidizing properties	: no
Autoignition temperature	: 324°C (615°F)
Molecular formula	: UVCB
Molecular weight	: Varies
pH	: Not applicable
Freezing point	: -52°C (-62°F)
Boiling point/boiling range	: 277°C (531°F)
Vapor pressure	: 1.00 MMHG at 150°C (302°F)
Relative density	: 0.81 at 15.6 °C (60.1 °F)
Density	: 806.8 g/l
Water solubility	: Soluble in hydrocarbon solvents; insoluble in water.
Partition coefficient: n-octanol/water	: log Pow: > 4.82 at 21°C (70°F)
Viscosity, kinematic	: 8.3 cSt at 40°C (104°F)
Relative vapor density	: 10 (Air = 1.0)
Evaporation rate	: No data available

SECTION 10: Stability and reactivity

Reactivity	: Stable at normal ambient temperature and pressure.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions	
Hazardous reactions	: Further information: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available.
Materials to avoid	: No data available.

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

Hazardous decomposition products : Carbon oxides

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

1-Dodecene, Dimer : LD50 Oral: > 5,000 mg/kg
Hydrogenated Species: Rat
Test substance: yes

Acute inhalation toxicity

1-Dodecene, Dimer : LC50: 1.71 mg/l
Hydrogenated Exposure time: 4 h
Species: Rat
Sex: female
Test atmosphere: dust/mist
Test substance: yes

LC50: > 5.06 mg/l
Exposure time: 4 h
Species: Rat
Sex: male
Test atmosphere: dust/mist
Test substance: yes

Acute dermal toxicity

1-Dodecene, Dimer : LD50 Dermal: >2000 milligram per kilogram
Hydrogenated Species: Rat
Test substance: yes

Skin irritation

1-Dodecene, Dimer : No skin irritation
Hydrogenated

Eye irritation

1-Dodecene, Dimer : No eye irritation
Hydrogenated

Sensitization

1-Dodecene, Dimer : Did not cause sensitization on laboratory animals.
Hydrogenated

Repeated dose toxicity

1-Dodecene, Dimer : Species: Rat
Hydrogenated Application Route: oral gavage
Dose: 0 up to 1000 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 1,000 mg/kg

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

Genotoxicity in vitro

1-Dodecene, Dimer
Hydrogenated : Test Type: Ames test
Result: negative

Genotoxicity in vivo

1-Dodecene, Dimer
Hydrogenated : Test Type: Mouse micronucleus assay
Result: negative

Reproductive toxicity

1-Dodecene, Dimer
Hydrogenated : Fertility and developmental toxicity tests did not reveal any effect on reproduction.
Information given is based on data obtained from similar substances.

Developmental Toxicity

1-Dodecene, Dimer
Hydrogenated : Animal testing did not show any effects on fetal development.
Information given is based on data obtained from similar substances.

Aspiration toxicity

1-Dodecene, Dimer
Hydrogenated : May be fatal if swallowed and enters airways.

CMR effects

1-Dodecene, Dimer
Hydrogenated : Carcinogenicity: Not classifiable as a human carcinogen.
Mutagenicity: Weight of evidence does not support classification as a germ cell mutagen.
Teratogenicity: Did not show teratogenic effects in animal experiments.
Reproductive toxicity: Animal testing did not show any effects on fertility.

**Synfluid® PAO 2.5 cSt
Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Ecotoxicity effects
Toxicity to fish**

1-Dodecene, Dimer
Hydrogenated : LL50: > 1,000 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
Test substance: yes
The product has low solubility in the test medium. An aqueous dispersion was tested.

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

Toxicity to daphnia and other aquatic invertebrates

1-Dodecene, Dimer : EL50: > 1,000 mg/l
Hydrogenated Exposure time: 48 h
Species: Daphnia magna (Water flea)
Test substance: yes
The product has low solubility in the test medium. An aqueous dispersion was tested.

Toxicity to algae

1-Dodecene, Dimer : EbC50: > 1,000 mg/l
Hydrogenated Exposure time: 96 h
Species: Selenastrum capricornutum (algae)
Test substance: yes
The product has low solubility in the test medium. An aqueous dispersion was tested.

Biodegradability

1-Dodecene, Dimer : Expected to be inherently biodegradable.
Hydrogenated
Elimination information (persistence and degradability)

Mobility : No data available

Additional ecological : No data available
information

Ecotoxicology Assessment**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names,

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**National legislation****Poisonous and Deleterious Substances Control Law**

: Not applicable

Industrial Safety and Health Law

Substances Subject to be : Not applicable

Notified Names

Enforcement Order of the :

Industrial Safety and Health

Law - Attached table 1

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

(Dangerous Substances)

Harmful Substances Required : Not applicable

Permission for Manufacture

Hazardous Substances : Not applicable

Subject to Labeling

Requirements

Ordinance on Prevention of : Not applicable

Organic Solvent Poisoning

Ordinance on Prevention of : Not applicable

Lead Poisoning

Harmful Substances : Not applicable

Prohibited from Manufacture

Ordinance on Prevention of : Not applicable

Hazards Due to Specified

Chemical Substances

Ordinance on Prevention of : Not applicable

Tetraalkyl Lead Poisoning

: Not applicable

: Not applicable

Substances Prevented From : Not applicable
Impairment of Health Listed**Chemical Substance Control Law**: Not applicable for Specified Chemical Substance, Monitoring
Chemical Substance and Priority Assessment Chemical
Substance.**Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the
Environment and Promotion of Improvements to the Management thereof**

: Not applicable

Other regulationsFire Service Law : Flammable liquids
Type 3 petroleums
Hazardous rank III

High Pressure Gas Safety Act : Not applicable

Explosive Control Law : Not applicable

Vessel Safety Law : Not regulated as a dangerous good

Aviation Law : Not regulated as a dangerous good

Notification statusEurope REACH : This product is in full compliance according to REACH
regulation 1907/2006/EC.

Switzerland CH INV : Not in compliance with the inventory

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

United States of America (USA)	:	All substances listed as active on the TSCA inventory
TSCA		
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AIIC	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information**Further information**

Legacy SDS Number : 5939

NSF H1, HX-1 Registered, meets USDA 1998 H1 Guidelines

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value

Synfluid® PAO 2.5 cSt

Version 1.9

Revision Date 2025-09-04

IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate