

SAFETY DATA SHEET



Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1

Product information

Product Name : Synfluid® PAO 2.5 cSt
Material : 1124731, 1079862, 1079691

EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Dodecene, Dimer Hydrogenated	151006-61-0 417-060-2 601-063-00-2	Chevron Phillips Chemical Company LP 01-0000016387-64-0006

1.2

Relevant identified uses of the substance or mixture and uses advised against

Relevant Identified Uses Supported : Manufacture
Use as an intermediate
Formulation
Use in coatings – industrial
Use in coatings – professional
Use in Coatings - Consumer
Lubricants - Industrial
Lubricants - Professional
Lubricants - Consumer
Metal working fluids / rolling oils - Industrial
Metal working fluids / rolling oils – Professional
Functional Fluids - Industrial
Functional Fluids - Professional
Functional Fluids - Consumer
Use in polymer production – industrial
Other consumer uses

Uses advised against : This material should not be used for purposes other than the identified uses in section 1 without expert advice.

1.3

Details of the supplier of the safety data sheet

Company : Chevron Phillips Chemical Company LP
9500 Lakeside Blvd.
The Woodlands, TX 77381

Local : Chevron Phillips Chemicals International N.V.
Airport Plaza (Stockholm Building)
Leonardo Da Vinci laan 19
1831 Diegem

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Belgium

SDS Requests: (800) 852-5530
Responsible Party: Product Safety Group
Email: sds@cpchem.com

1.4**Emergency telephone:****Health:**

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
Belgium: 070 245 245 (24 hours/day, 7 days/week)
Bulgaria: +359 2 9154 233
Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
Cyprus: 1401
Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212
Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Finland: 0800 147 111 09 471 977 (24 hours/day)
France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
Iceland: 543 2222 (24 hours/day, 7 days/week)
Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326; POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870; POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883 300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;
Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)
Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Lithuania: +370 (85) 2362052
Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
Malta: +356 2395 2000
The Netherlands: NVIC: +31 (0)88 755 8000
Norway: 22 59 13 00 (24 hours/day, 7 days/week)
Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Portugal: CIAV phone number: +351 800 250 250
Romania: +40213183606
Slovakia: +421 2 5477 4166

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Organization that prepared the SDS : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**2.1****Classification of the substance or mixture
REGULATION (EC) No 1272/2008**

Acute toxicity, Category 4	H332: Harmful if inhaled.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.
Long-term (chronic) aquatic hazard, Category 4	H413: May cause long lasting harmful effects to aquatic life.

2.2**Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :	 												
Signal Word	: Danger												
Hazard Statements	: <table> <tbody> <tr> <td>H304</td> <td>May be fatal if swallowed and enters airways.</td> </tr> <tr> <td>H332</td> <td>Harmful if inhaled.</td> </tr> <tr> <td>H413</td> <td>May cause long lasting harmful effects to aquatic life.</td> </tr> </tbody> </table>	H304	May be fatal if swallowed and enters airways.	H332	Harmful if inhaled.	H413	May cause long lasting harmful effects to aquatic life.						
H304	May be fatal if swallowed and enters airways.												
H332	Harmful if inhaled.												
H413	May cause long lasting harmful effects to aquatic life.												
Precautionary Statements	: <table> <tbody> <tr> <td>Prevention: P261</td> <td>Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.</td> </tr> <tr> <td>P273</td> <td>Avoid release to the environment.</td> </tr> <tr> <td>Response: P301 + P310</td> <td>IF SWALLOWED: Immediately call a POISON CENTER/ doctor.</td> </tr> <tr> <td>P304 + P340 + P312</td> <td>IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.</td> </tr> <tr> <td>P331</td> <td>Do NOT induce vomiting.</td> </tr> <tr> <td>Disposal: P501</td> <td>Dispose of contents/ container to an approved waste disposal plant.</td> </tr> </tbody> </table>	Prevention: P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.	P273	Avoid release to the environment.	Response: P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.	P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.	P331	Do NOT induce vomiting.	Disposal: P501	Dispose of contents/ container to an approved waste disposal plant.
Prevention: P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.												
P273	Avoid release to the environment.												
Response: P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.												
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.												
P331	Do NOT induce vomiting.												
Disposal: P501	Dispose of contents/ container to an approved waste disposal plant.												

Hazardous ingredients which must be listed on the label:

- 151006-61-0 1-Dodecene, Dimer Hydrogenated

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

2.3**Other hazards**

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Endocrine disrupting properties

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

Synonyms : Polyalphaolefin

Molecular formula : UVCB

Hazardous ingredients

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]	Specific Conc. Limits, M-factors and ATEs
1-Dodecene, Dimer Hydrogenated	151006-61-0 417-060-2 601-063-00-2	Acute Tox. 4; H332 Asp. Tox. 1; H304 Aquatic Chronic 4; H413	100	

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures**4.1****Description of first-aid measures**

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

SDS Number:100000013639

4/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Notes to physician

Symptoms : No data available.

Risks : No data available.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No data available.

SECTION 5: Firefighting measures

Flash point : 186°C (367°F)
Method: Cleveland Open Cup

Autoignition temperature : 324°C (615°F)

5.1**Extinguishing media**

Unsuitable extinguishing media : High volume water jet.

5.2**Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.3**Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Fire and explosion protection : Normal measures for preventive fire protection.

Hazardous decomposition products : Carbon oxides.

SECTION 6: Accidental release measures**6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

6.2**Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3**Methods and materials for containment and cleaning up**

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

6.4**Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

SECTION 7: Handling and storage**7.1****Precautions for safe handling**
Handling

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

7.2**Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Uses advised against : This material should not be used for purposes other than the identified uses in section 1 without expert advice.

German storage class : Combustible liquids

SECTION 8: Exposure controls/personal protection**8.1****Control parameters****Ingredients with workplace control parameters****SI**

Sestavine	Osnova	Vrednost	Parametri nadzora	Pripomba
1-Dodecene, Dimer Hydrogenated	SI OEL	MV	5 mg/m ³	Alveolarna frakcija
	SI OEL	KTV	20 mg/m ³	Alveolarna frakcija

DE

Inhaltsstoffe	Grundlage	Wert	Zu überwachende Parameter	Bemerkung
1-Dodecene, Dimer Hydrogenated	DE TRGS 900	AGW	5 mg/m ³	Y, Alveolengängige Fraktion
	DE DFG MAK	MAK	5 mg/m ³	C, gemessen als alveolengängige Fraktion

C Eine fruchtschädigende Wirkung ist bei Einhaltung des MAK- und BATWertes nicht anzunehmen
Y Ein Risiko der Fruchtschädigung braucht bei Einhaltung des Arbeitsplatzgrenzwertes und des biologischen Grenzwertes (BGW) nicht befürchtet zu werden

CH

Inhaltsstoffe	Grundlage	Wert	Zu überwachende	Bemerkung
---------------	-----------	------	-----------------	-----------

SDS Number:100000013639

6/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

			Parameter	
1-Dodecene, Dimer Hydrogenated	CH SUVA	MAK-Wert	5 mg/m3	SSc, einatembarer Staub

SSc Eine Schädigung der Leibesfrucht braucht bei Einhaltung des MAK-Wertes nicht befürchtet zu werden.

DNEL : End Use: Workers
 Routes of exposure: Inhalation
 Potential health effects: Acute effects
 Exposure time: 15 min
 Value: 60 mg/m3

DNEL : End Use: Consumers
 Routes of exposure: Inhalation
 Potential health effects: Acute effects
 Exposure time: 15 min
 Value: 50 mg/m3

8.2**Exposure controls**
Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:.. Air-Purifying Respirator for Dusts and Mists / P100. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection : Choose body protection according to the amount and concentration of the substance and the task performed at the work place. Appropriate PPE may include:.. Protective suit. Safety shoes.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 9: Physical and chemical properties**9.1****Information on basic physical and chemical properties****Appearance**

Physical state : liquid
Color : Clear, colorless
Odor : Odorless

Safety data

Flash point : 186°C (367°F)
Method: Cleveland Open Cup

Lower explosion limit : Not applicable

Upper explosion limit : Not applicable

Oxidizing properties : no

Autoignition temperature : 324°C (615°F)

Molecular formula : UVCB

Molecular weight : Varies

pH : Not applicable

Freezing point : -52°C (-62°F)

Boiling point/boiling range : 277°C (531°F)

Vapor pressure : 1,00 MMHG
at 150°C (302°F)

Relative density : 0,81
at 15,6 °C (60,1 °F)

Density : 806,8 g/l

Water solubility : Soluble in hydrocarbon solvents; insoluble in water.

Partition coefficient: n-octanol/water : log Pow: > 4,82
at 21°C (70°F)

Viscosity, kinematic : 8,3 cSt
at 40°C (104°F)

Relative vapor density : 10
(Air = 1.0)

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Evaporation rate : No data available

SECTION 10: Stability and reactivity**10.1****Reactivity** : Stable at normal ambient temperature and pressure.**10.2****Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.**10.3****Possibility of hazardous reactions****Hazardous reactions** : Further information: No decomposition if stored and applied as directed.**10.4****Conditions to avoid** : No data available.**10.5****Materials to avoid** : No data available.**10.6****Hazardous decomposition products** : Carbon oxides**Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****11.1****Information on toxicological effects****Acute oral toxicity**1-Dodecene, Dimer
Hydrogenated : LD50 Oral: > 5.000 mg/kg
Species: Rat
Test substance: yes**Acute inhalation toxicity**1-Dodecene, Dimer
Hydrogenated : LC50: 1,71 mg/l
Exposure time: 4 h
Species: Rat
Sex: female
Test atmosphere: dust/mist
Test substance: yesLC50: > 5,06 mg/l
Exposure time: 4 h
Species: Rat

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Sex: male
Test atmosphere: dust/mist
Test substance: yes

Acute dermal toxicity

1-Dodecene, Dimer
Hydrogenated : LD50 Dermal: >2000 milligram per kilogram
Species: Rat
Test substance: yes

Skin irritation

1-Dodecene, Dimer
Hydrogenated : No skin irritation

Eye irritation

1-Dodecene, Dimer
Hydrogenated : No eye irritation

Sensitization

1-Dodecene, Dimer
Hydrogenated : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

1-Dodecene, Dimer
Hydrogenated : Species: Rat
Application Route: oral gavage
Dose: 0 up to 1000 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 1.000 mg/kg

Genotoxicity in vitro

1-Dodecene, Dimer
Hydrogenated : Test Type: Ames test
Result: negative

Genotoxicity in vivo

1-Dodecene, Dimer
Hydrogenated : Test Type: Mouse micronucleus assay
Result: negative

Reproductive toxicity

1-Dodecene, Dimer
Hydrogenated : Fertility and developmental toxicity tests did not reveal any effect on reproduction.
Information given is based on data obtained from similar substances.

Developmental Toxicity

1-Dodecene, Dimer
Hydrogenated : Animal testing did not show any effects on fetal development.
Information given is based on data obtained from similar substances.

Aspiration toxicity

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

1-Dodecene, Dimer
Hydrogenated : May be fatal if swallowed and enters airways.

CMR effects

1-Dodecene, Dimer
Hydrogenated : Carcinogenicity: Not classifiable as a human carcinogen.
Mutagenicity: Weight of evidence does not support classification as a germ cell mutagen.
Teratogenicity: Did not show teratogenic effects in animal experiments.
Reproductive toxicity: Animal testing did not show any effects on fertility.

11.2**Information on other hazards****Synfluid® PAO 2.5 cSt****Further information**

Endocrine disrupting properties

: Solvents may degrease the skin.
: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information**12.1****Toxicity****Ecotoxicity effects****Toxicity to fish**

1-Dodecene, Dimer
Hydrogenated : LL50: > 1.000 mg/l
Exposure time: 96 h
Species: *Oncorhynchus mykiss* (rainbow trout)
Test substance: yes
The product has low solubility in the test medium. An aqueous dispersion was tested.

Toxicity to daphnia and other aquatic invertebrates

1-Dodecene, Dimer
Hydrogenated : EL50: > 1.000 mg/l
Exposure time: 48 h
Species: *Daphnia magna* (Water flea)
Test substance: yes
The product has low solubility in the test medium. An aqueous dispersion was tested.

Toxicity to algae

1-Dodecene, Dimer
Hydrogenated : EbC50: > 1.000 mg/l
Exposure time: 96 h
Species: *Selenastrum capricornutum* (algae)
Test substance: yes
The product has low solubility in the test medium. An aqueous dispersion was tested.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

12.2**Persistence and degradability**

Biodegradability

1-Dodecene, Dimer : Expected to be inherently biodegradable.
Hydrogenated

12.3**Bioaccumulative potential**

Elimination information (persistence and degradability)

12.4**Mobility in soil**

Mobility : No data available

12.5**Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6**Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7**Other adverse effects**

Additional ecological information : No data available

12.8**Additional Information****Ecotoxicology Assessment**

Long-term (chronic) aquatic hazard : May cause long lasting harmful effects to aquatic life.

SECTION 13: Disposal considerations**13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 14: Transport information**14.1 - 14.7****Transport information**

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Maritime transport in bulk according to IMO instruments**SECTION 15: Regulatory information****15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**
National legislation

Commission Regulation (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Water hazard class : WGK 1 slightly hazardous to water
(Germany)

15.2**Chemical Safety Assessment**

Components : 1-Dodecene, Dimer
 Hydrogenated

Major Accident Hazard Legislation : ZEU_SEVES3 Update:
 Not applicable

Notification status

Europe REACH : This product is in full compliance according to REACH regulation 1907/2006/EC.

Switzerland CH INV : Not in compliance with the inventory

United States of America (USA) TSCA : All substances listed as active on the TSCA inventory

Canada DSL : All components of this product are on the Canadian DSL

Australia AIIC : On the inventory, or in compliance with the inventory

New Zealand NZIoC : Not in compliance with the inventory

Japan ENCS : On the inventory, or in compliance with the inventory

Korea KECL : Not in compliance with the inventory

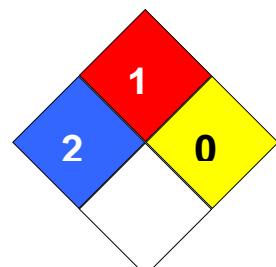
Philippines PICCS : On the inventory, or in compliance with the inventory

Taiwan TCSI : On the inventory, or in compliance with the inventory

China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
 Fire Hazard: 1
 Reactivity Hazard: 0



Revision Date : 2025-10-07
Date of last issue : 2025-09-04

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Further information

Legacy SDS Number : 5939

NSF H1, HX-1 Registered, meets USDA 1998 H1 Guidelines

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

Full text of H-Statements referred to under sections 2 and 3.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

H304 May be fatal if swallowed and enters airways.
H332 Harmful if inhaled.
H413 May cause long lasting harmful effects to aquatic life.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Annex**1. Short title of Exposure Scenario: Manufacture**

Main User Groups	:	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	SU8, SU9, SU3: Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals, Industrial Manufacturing (all)
Process category	:	PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC15: Use as laboratory reagent
Environmental release category	:	ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles**Environment factors not influenced by risk management**

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

(charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Amount used

Remarks : Not applicable

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use as an intermediate

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU8, SU9, SU3: Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals, Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities PROC15: Use as laboratory reagent
Environmental release category	: ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	: Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Environment factors not influenced by risk management

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Amount used

Remarks : Not applicable

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: FormulationMain User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sitesSector of use : **SU3, SU 10:** Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)**PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises**PROC5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

contact)

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**PROC8b:** Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities**PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**PROC14:** Production of preparations or articles by tabletting, compression, extrusion, pelletization**PROC15:** Use as laboratory reagentEnvironmental release category : **ERC2:** Formulation of preparations

Further information : Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials, transfers, mixing, large and small scale packing, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations**Environment factors not influenced by risk management**

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of preparations or articles by tabletting, compression, extrusion, pelletization, Use as laboratory reagent**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

SDS Number:100000013639

20/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374., Wear suitable coveralls to prevent exposure to the skin.

2.2 Contributing scenario controlling worker exposure for: PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Provide extraction ventilation at points where emissions occur.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374., Wear suitable coveralls to prevent exposure to the skin.

3. Exposure estimation and reference to its source

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Workers/Consumers

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC4, CS16, CS55, CS56	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	5 mg/m3	0,9
			Worker – dermal, long-term – systemic	6,86 mg/kg/d	0,1
			Worker – long-term – systemic Combined routes		0,96
PROC5, CS30	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	0,5 mg/m3	0,1
			Worker – dermal, long-term – systemic	0,0685 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,09

PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises

CS16: General exposures (open systems)

CS55: Batch process

CS56: with sample collection

PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)

CS30: Mixing operations (open systems)

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: Use in coatings – industrial

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3: Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Environmental release category	: <p>PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC14: Production of preparations or articles by tabletting, compression, extrusion, pelletization PROC15: Use as laboratory reagent ERC4: Industrial use of processing aids in processes and products, not becoming part of articles</p>
Further information	: <p>Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.</p>
2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles	
Environment factors not influenced by risk management	
Remarks	: <p>Not applicable</p>
Technical conditions and measures / Organizational measures	
Remarks	: <p>A quantitative risk assessment is not required for the environment.</p>
2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Production of preparations or articles by tabletting, compression, extrusion, pelletization, Use as laboratory reagent	
Product characteristics	
Remarks	: <p>Liquid, vapour pressure < 0.5 kPa at STP</p>
Amount used	
Remarks	: <p>Not applicable</p>
Frequency and duration of use	
Remarks	: <p>Covers daily exposures up to 8 hours (unless stated differently)</p>
Other operational conditions affecting workers exposure	
SDS Number:100000013639	23/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC7: Industrial spraying**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings., Ensure operation is undertaken outdoors., Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour)

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374., Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training., Wear a full face respirator conforming to EN140 with Type A filter or better.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC7, CS97	ECETOC TRA		Worker – inhalation, long-term – systemic	1 mg/m3	0,2
			Worker – dermal, long-term – systemic	2,143 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,20
PROC7, CS34, CS10	ECETOC TRA		Worker – inhalation, long-term – systemic	1,4 mg/m3	0,3
			Worker – dermal, long-term – systemic	4,286 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,29

PROC7: Industrial spraying
 CS97: Spraying (automatic/robotic)
 PROC7: Industrial spraying
 CS34: Manual

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

CS10: Spraying

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: Use in coatings – professional

Main User Groups	:	SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<p>PROC1: Use in closed process, no likelihood of exposure</p> <p>PROC2: Use in closed, continuous process with occasional controlled exposure</p> <p>PROC3: Use in closed batch process (synthesis or formulation)</p> <p>PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p>PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)</p> <p>PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p>PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities</p> <p>PROC10: Roller application or brushing</p> <p>PROC11: Non industrial spraying</p> <p>PROC13: Treatment of articles by dipping and pouring</p> <p>PROC15: Use as laboratory reagent</p> <p>PROC19: Hand-mixing with intimate contact and only PPE available</p>
Environmental release category	:	ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems
Further information	:	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems**Environment factors not influenced by risk management**

SDS Number:100000013639

25/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC10, PROC13, PROC15, PROC19: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Roller application or brushing, Treatment of articles by dipping and pouring, Use as laboratory reagent, Hand-mixing with intimate contact and only PPE available

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC11: Non industrial spraying**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Technical conditions and measures

Provide extraction ventilation at points where emissions occur., Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour), Ensure operation is undertaken outdoors.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid carrying out activities involving exposure for more than 4 hours.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC11, CS34, CS10	ECETOC TRA Modified	Indoor	Worker – inhalation, long-term – systemic	2,8 mg/m3	0,5
			Worker – dermal, long-term – systemic	0,42856 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,5
PROC11, CS34, CS10	ECETOC TRA Modified	Outdoor	Worker – inhalation, long-term – systemic	1,4 mg/m3	0,3
			Worker – dermal, long-term – systemic	21,428 mg/kg/d	0,2
			Worker – long-term – systemic Combined routes		0,46

PROC11: Non industrial spraying

CS34: Manual

CS10: Spraying

PROC11: Non industrial spraying

CS34: Manual

CS10: Spraying

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: Use in Coatings - Consumer

Main User Groups	: SU 21: Consumer uses: Private households (= general public = consumers)
Sector of use	: SU 21: Consumer uses: Private households (= general public = consumers)
Product category	: PC1: Adhesives, sealants PC4: Anti-Freeze and de-icing products PC8: Biocidal products (e.g. Disinfectants, pest control) PC9a: Coatings and paints, thinners, paint removers PC9b: Fillers, putties, plasters, modelling clay PC9c: Finger paints PC15: Non-metal-surface treatment products PC18: Ink and toners

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Environmental release category	: <p>PC23: Leather tanning, dye, finishing, impregnation and care products PC24: Lubricants, greases, release products PC31: Polishes and wax blends PC34: Textile dyes, finishing and impregnating products; including bleaches and other processing aids ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems</p>
Further information	: <p>Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.</p>
2.1 Contributing scenario controlling environmental exposure for: ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems	
Environment factors not influenced by risk management	
Remarks	: <p>Not applicable</p>
Technical conditions and measures / Organizational measures	
Remarks	: <p>A quantitative risk assessment is not required for the environment.</p>
2.2 Contributing scenario controlling consumer exposure for: PC1, PC4, PC8, PC9a, PC9b, PC9c, PC15, PC18, PC23, PC24, PC31, PC34: Adhesives, sealants, Anti-Freeze and de-icing products, Biocidal products (e.g. Disinfectants, pest control), Coatings and paints, thinners, paint removers, Fillers, putties, plasters, modelling clay, Finger paints, Non-metal-surface treatment products, Ink and toners, Leather tanning, dye, finishing, impregnation and care products, Lubricants, greases, release products, Polishes and wax blends, Textile dyes, finishing and impregnating products; including bleaches and other processing aids	
Amount used	
Remarks	: <p>Not applicable</p>
3. Exposure estimation and reference to its source	
SDS Number:100000013639	28/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: **Lubricants - Industrial**

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3: Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process PROC18: Greasing at high energy conditions
Environmental release category	: ERC4, ERC7: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems
Further information	: Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of machinery/engines and similar articles, reworking on reject articles, equipment maintenance and disposal of wastes.

2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC7: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems**Technical conditions and measures / Organizational measures**

Remarks : A quantitative risk assessment is not required for the environment.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC7: Industrial spraying**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Technical conditions and measures

Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Automate activity where possible.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374., Wear suitable coveralls to prevent exposure to the skin.

2.2 Contributing scenario controlling worker exposure for: PROC18: Greasing at high energy conditions

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Technical conditions and measures

Restrict area of openings to equipment., Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC7, CS10	ECETOC TRA		Worker – inhalation, long-term – systemic	1 mg/m3	0,2
			Worker – dermal, long-term – systemic	2,143 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,20
PROC18, CS17	ECETOC TRA		Worker – inhalation, long-term – systemic	1 mg/m3	0,2
			Worker – dermal, long-term – systemic	0,6855 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,19

PROC7: Industrial spraying

CS10: Spraying

PROC18: Greasing at high energy conditions

CS17: Operation and lubrication of high energy open equipment

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: **Lubricants - Professional**

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Main User Groups	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC11: Non industrial spraying PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process PROC18: Greasing at high energy conditions PROC20: Heat and pressure transfer fluids in dispersive, professional use but closed systems
Environmental release category	: ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment maintenance and disposal of waste oil.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Frequency and duration of use

Continuous exposure : This substance only poses an acute risk, therefore a general population DNEL has not been derived, and an assessment of the risk from indirect exposure of man via the environment is not required.

Environment factors not influenced by risk management

Remarks : Not applicable

Technical conditions and measures / Organizational measures

SDS Number:100000013639

32/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Heat and pressure transfer fluids in dispersive, professional use but closed systems

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC17, PROC18: Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

openings.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC17, CS17	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	5 mg/m3	0,9
			Worker – dermal, long-term – systemic	0,2743 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,9
PROC17, CS17	ECETOC TRA Modified		Worker – inhalation, long-term – systemic	5 mg/m3	0,90
			Worker – dermal, long-term – systemic	1,3715 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,91
PROC18, CS17	ECETOC TRA		Worker – inhalation, long-term – systemic	5 mg/m3	0,9
			Worker – dermal, long-term – systemic	0,6855 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,90

PROC17: Lubrication at high energy conditions and in partly open process

CS17: Operation and lubrication of high energy open equipment

PROC17: Lubrication at high energy conditions and in partly open process

CS17: Operation and lubrication of high energy open equipment

PROC18: Greasing at high energy conditions

CS17: Operation and lubrication of high energy open equipment

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: Lubricants - Consumer

Main User Groups	: SU 21: Consumer uses: Private households (= general public = consumers)
Sector of use	: SU 21: Consumer uses: Private households (= general public = consumers)
Product category	: PC24: Lubricants, greases, release products
Environmental release category	: ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

outdoor use of substances in closed systems

Further information

: Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application, operation of engines and similar articles, equipment maintenance and disposal of waste oil.

2.2 Contributing scenario controlling consumer exposure for: PC24: Lubricants, greases, release products**Product characteristics**

Concentration of the Substance in :

Mixture/Article

Remarks Sprays

Amount used

: 73 g

Remarks : Sprays

Frequency and duration of use

Exposure duration : 0,17 h

Frequency of use : 1 times/day

Remarks Sprays

Human factors not influenced by risk management

Exposed skin area : Skin

: 428,75 cm²

Remarks Sprays

Other given operational conditions affecting consumers exposure

Outdoor / Indoor : Indoor activities

Room size : 20 M³

Ventilation rate per hour : 0,6

Remarks Sprays

Use frequency : 6 days/year

Remarks Sprays

Conditions and measures related to protection of consumer (e.g. behavioral advice, personal protection and hygiene)

Consumer Measures : Do not ingest. If swallowed then seek immediate medical assistance.

Remarks : No specific Risk Management Measures identified beyond those Operational Conditions stated.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PC24, PC24_3	ECETOC TRA		Consumer – dermal,	35,7 mg/kg/d	0,07

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

	Modified		long-term – systemic		
			Consumer – oral, long-term – systemic	0,00 mg/kg/d	0,00
			Consumer – inhalation, long-term – systemic	7500 mg/m3	0,00
			Consumer – long-term – systemic Combined routes		0,07

PC24: Lubricants, greases, release products

PC24_3: Sprays

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**1. Short title of Exposure Scenario: Metal working fluids / rolling oils - Industrial**

Main User Groups	:	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	SU3: Industrial Manufacturing (all)
Process category	:	PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process
Environmental release category	:	ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Frequency and duration of use

Continuous exposure : This substance only poses an acute risk, therefore a general population DNEL has not been derived, and an assessment of the risk from indirect exposure of man via the environment is not required.

Environment factors not influenced by risk management

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC7: Industrial spraying**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Automate activity where possible.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves (tested to EN374), coverall and eye protection., Wear a respirator conforming to EN140 with Type A filter or better.

2.2 Contributing scenario controlling worker exposure for: PROC10: Roller application or brushing**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Provide a good standard of general or controlled ventilation (10 to 15 air changes per hour)

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC7, CS10	ECETOC TRA		Worker – inhalation, long-term – systemic	1 mg/m3	0,2
			Worker – dermal, long-term – systemic	2,143 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,20
PROC10, CS13	ECETOC TRA		Worker – inhalation, long-term – systemic	1,5 mg/m3	0,3

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

			Worker – dermal, long-term – systemic	27,43 mg/kg/d	0,3
			Worker – long-term – systemic Combined routes		0,54

PROC7: Industrial spraying

CS10: Spraying

PROC10: Roller application or brushing

CS13: Manual roller application or brushing.

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: Metal working fluids / rolling oils – Professional

Main User Groups	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC11: Non industrial spraying PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process
Environmental release category	: ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Frequency and duration of use

Continuous exposure : This substance only poses an acute risk, therefore a general population DNEL has not been derived, and an assessment of the risk from indirect exposure of man via the environment is not required.

Environment factors not influenced by risk management

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC8a, PROC8b, PROC9, PROC10, PROC13: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

2.2 Contributing scenario controlling worker exposure for: PROC11: Non industrial spraying

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Ensure operation is undertaken outdoors., Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour), Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear chemically resistant gloves (tested to EN374) in combination with specific activity training., Wear a respirator conforming to EN140 with Type A filter or better., Wear suitable gloves tested to EN374.

2.2 Contributing scenario controlling worker exposure for: PROC17: Lubrication at high energy conditions and in partly open process**Product characteristics**

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes use at not more than 20°C above ambient temperature, unless stated differently., Assumes a good basic standard of occupational hygiene is implemented.

Technical conditions and measures

Minimize exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

3. Exposure estimation and reference to its source**Workers/Consumers**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value type	Level of Exposure	Risk characterization ratio (PEC/PNEC):
PROC11, CS10	ECETOC TRA		Worker – inhalation, long-term – systemic	1,4 mg/m3	0,3
			Worker – dermal, long-term – systemic	21,428 mg/kg/d	0,2
			Worker – long-term – systemic Combined		0,46

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

			routes		
PROC11, CS10	ECETOC TRA		Worker – inhalation, long-term – systemic	0,4 mg/m3	0,1
			Worker – dermal, long-term – systemic	2,1428 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,09
PROC17, CS79	ECETOC TRA		Worker – inhalation, long-term – systemic	5 mg/m3	0,9
			Worker – dermal, long-term – systemic	1,3715 mg/kg/d	0,0
			Worker – long-term – systemic Combined routes		0,91

PROC11: Non industrial spraying

CS10: Spraying

PROC11: Non industrial spraying

CS10: Spraying

PROC17: Lubrication at high energy conditions and in partly open process

CS79: Metal machining operations

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

When the recommended risk management measures (RMMs) and operational conditions (OCs) are observed, exposures are not expected to exceed the predicted DNELs and the resulting risk characterisation ratios are expected to be less than 1

Confirm that RMMs and OCs are as described or of equivalent efficiency.

1. Short title of Exposure Scenario: Functional Fluids - Industrial

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3: Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	: ERC7: Industrial use of substances in closed systems
Further information	: Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.

2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Environment factors not influenced by risk management

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Amount used

Remarks : Not applicable

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Functional Fluids - ProfessionalMain User Groups : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)Sector of use : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure**PROC3:** Use in closed batch process (synthesis or formulation)**PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**PROC9:** Transfer of substance or preparation into small

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Environmental release category	:	containers (dedicated filling line, including weighing) PROC20: Heat and pressure transfer fluids in dispersive, professional use but closed systems ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers.
2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems		
Environment factors not influenced by risk management		
Remarks	:	Not applicable
Technical conditions and measures / Organizational measures		
Remarks	:	A quantitative risk assessment is not required for the environment.
2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC9, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Heat and pressure transfer fluids in dispersive, professional use but closed systems		
Amount used		
Remarks	:	Not applicable
3. Exposure estimation and reference to its source		
Remarks:	Not applicable	
4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario		
		Not applicable
SDS Number:	100000013639	44/48

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

1. Short title of Exposure Scenario: Functional Fluids - Consumer

Main User Groups	:	SU 21: Consumer uses: Private households (= general public = consumers)
Sector of use	:	SU 21: Consumer uses: Private households (= general public = consumers)
Product category	:	PC16: Heat transfer fluids PC17: Hydraulic fluids
Environmental release category	:	ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Use of sealed items containing functional fluids e.g. transfer oils, hydraulic fluids, refrigerants.

2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**Environment factors not influenced by risk management**

Remarks	:	Not applicable
---------	---	----------------

Technical conditions and measures / Organizational measures

Remarks	:	A quantitative risk assessment is not required for the environment.
---------	---	---

2.2 Contributing scenario controlling consumer exposure for: PC16, PC17: Heat transfer fluids, Hydraulic fluids**Amount used**

Remarks	:	Not applicable
---------	---	----------------

Conditions and measures related to protection of consumer (e.g. behavioral advice, personal protection and hygiene)

Consumer Measures	:	Do not ingest. If swallowed then seek immediate medical assistance.
Remarks	:	Because the use is not expected to result in aerosol exposures, a quantitative risk assessment is not required for human health to examine the identified hazard of acute inhalation.

3. Exposure estimation and reference to its source

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in polymer production – industrial

Main User Groups	:	SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	SU 10, SU3: Formulation [mixing] of preparations and/ or re-packaging (excluding alloys), Industrial Manufacturing (all)
Process category	:	PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) PROC6: Calendering operations PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC14: Production of preparations or articles by tabletting, compression, extrusion, pelletization PROC15: Use as laboratory reagent
Environmental release category	:	ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics
Further information	:	Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

**2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC6c:
Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics****Environment factors not influenced by risk management**

Remarks : Not applicable

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC5, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Production of preparations or articles by tabletting, compression, extrusion, pelletization, Use as laboratory reagent

Amount used

Remarks : Not applicable

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance.

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Other consumer uses

Main User Groups	: SU 21: Consumer uses: Private households (= general public = consumers)
Sector of use	: SU 21: Consumer uses: Private households (= general public = consumers)
Product category	: PC28: Perfumes, fragrances PC39: Cosmetics, personal care products
Environmental release category	: ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems**Environment factors not influenced by risk management**

Remarks : Not applicable

Synfluid® PAO 2.5 cSt

Version 1.20

Revision Date 2025-10-07

Technical conditions and measures / Organizational measures

Remarks : A quantitative risk assessment is not required for the environment.

2.2 Contributing scenario controlling consumer exposure for: PC28, PC39: Perfumes, fragrances, Cosmetics, personal care products**Amount used**

Remarks : Not applicable

Conditions and measures related to protection of consumer (e.g. behavioral advice, personal protection and hygiene)

Consumer Measures : Do not ingest. If swallowed then seek immediate medical assistance.

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable